



## **Potsdam Propeller Test Case (PPTC)**

### **Cavitation Tests with the Model Propeller VP1304**

Report 3753

Potsdam, April 2011

**Potsdam Propeller Test Case (PPTC)****Cavitation Tests  
with the Model Propeller VP1304**

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This report includes                    8 pages text  
    15 pages tables  
    20 pages diagrams/drawings  
    14 pages photographs  
    9 pages annex

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## Content

<b>Text</b>	<b>Page</b>
1 Summary .....	1.4
2 Introduction.....	1.4
3 Tasks .....	1.4
4 Description of the model propeller VP1304 .....	1.5
5 Test arrangement .....	1.5
6 Test procedure .....	1.6
7 Test results .....	1.7
7.1 Open water characteristics .....	1.7
7.2 Cavitation behaviour.....	1.7
8 References.....	1.8

## Tables

Details of model tests .....	2.1
Extend of model tests with the VP1304 .....	2.2
Open water test in the cavitation tunnel, $n = 15 \text{ s}^{-1}$ .....	2.3
Open water test in the cavitation tunnel, $n = 20 \text{ s}^{-1}$ .....	2.5
Open water test in the cavitation tunnel, $n = 25 \text{ s}^{-1}$ .....	2.7
Cavitation observation, blade 1, $n = 25 \text{ s}^{-1}$ .....	2.9
Cavitation observation, blade 3, $n = 25 \text{ s}^{-1}$ .....	2.10
Cavitation observation, begin of thrust break down, $n = 25 \text{ s}^{-1}$ .....	2.12
Cavitation observation, $J_c = 0.9947$ .....	2.13
Cavitation observation, $J_c = 1.2535$ .....	2.14
Cavitation observation, $J_c = 1.4000$ .....	2.15

## Diagrams and sketches

Model propeller VP1304 .....	3.1
Test arrangement in the cavitation tunnel.....	3.3
Open water characteristics, measured in the cavitation tunnel.....	3.4
Cavitation bucket, VP1304, blade 1 .....	3.5
Cavitation bucket, VP1304, blade 3 .....	3.6
Begin of tip vortex cavitation, VP1304, blades 1 and 3 .....	3.7
End of tip vortex cavitation, VP1304, blades 1 and 3 .....	3.8
Begin of suction side cavitation, VP1304, blades 1 and 3 .....	3.9
End of suction side cavitation, VP1304, blades 1 and 3.....	3.10
Begin of pressure side cavitation, VP1304, blades 1 and 3.....	3.11
End of pressure side cavitation, VP1304, blades 1 and 3 .....	3.12
Working points for the cavitation observations.....	3.13
Cavitation sketches, suction side, blade 1 .....	3.14
Cavitation sketches, pressure side, blade 1.....	3.16
Cavitation sketches, suction side, blade 3 .....	3.17
Cavitation sketches, pressure side, blade 3.....	3.19
Cavitation sketches, begin of thrust deduction, blade 3 .....	3.20

**Photographs**

Test arrangement in the cavitation tunnel.....	4.1
Cavitation observation, variation of the cavitation number, $J_c = 0.9945$ .....	4.2
Cavitation observation, variation of the cavitation number, $J_c = 1.2535$ .....	4.5
Cavitation observation, variation of the cavitation number, $J_c = 1.4000$ .....	4.12

**Appendix**

Symbols .....	A1.1
Methods and formulas .....	A2.1
Coordinate system .....	A3.1

## 1 Summary

For the SMP'11 workshop the SVA provided the controllable pitch propeller VP1304 as a test case. Several investigations were conducted with this propeller: open water tests [5], cavitation tests and LDV measurements [6].

The open water characteristic and the cavitation behaviour of the model propeller VP1304 had been investigated in the cavitation tunnel K15A of the Potsdam Model Basin (SVA). The influence of the number of revolutions (Reynolds number) on the open water characteristics is small in the tested range.

The cavitation buckets were determined for two blades of the model propeller VP1304. There are differences in the curves for the inception and the end of the tip vortex cavitation. The reason is the intermittent character of the tip vortex cavitation.

The development of cavitation was observed at three working conditions. Photos and videos document the cavitation behaviour in the working points at different cavitation numbers.

## 2 Introduction

The prediction of the cavitation behaviour of a propeller is important to analyse the propeller in design and off-design conditions [1]. The propeller VP1304 was designed to generate a tip vortex. Extensive model tests had been carried out to get data for the validation of potential and viscous flow propeller analysis programs [2], [3], [4], [5], [6].

The open water and cavitation tests had been repeated in preparation for the workshop of the SMP'11 in Hamburg. This report presents the open water characteristics and cavitation behaviour of the model propeller VP1304, measured in the small test section (data on page 2.1) of the cavitation tunnel K15A.

## 3 Tasks

The model propeller VP1304 was tested in the cavitation tunnel of the Potsdam Model Basin in homogeneous flow.

The characteristics of the model propeller VP1304 in the cavitation tunnel were measured at three different numbers of revolutions.

The cavitation buckets of two propeller blades were determined. The cavitation behaviour of the blades at the cavitation inception points should be documented as hand sketches.

The cavitation behaviour of the propeller was observed at different thrust coefficients and cavitation numbers. The cavitation behaviour of the propeller in the working point is shown in photos and videos.

## 4 Description of the model propeller VP1304

The propeller was designed by the SVA in 1998. For the manufacture of the propeller cold-rolled brass was used as raw material. The blades were manufactured on a CNC-based milling machine with HSC (high speed cutting) technology.

The propeller main properties are shown in table 1 and in the drawing on page 3.1. Photos of the propeller are shown on page 4.1.

The propeller is a controllable pitch propeller. This affects the propeller blade design near the hub and results in a 0.3 mm gap between hub and propeller blade near the leading and trailing edge of the propeller.

**Table 1: Main data of model propeller**

VP1304			
Diameter	$D$	[m]	0.250
Design pitch ratio $r/R = 0.7$	$P_{0.7C}/D$	[–]	1.635
Area ratio	$A_E/A_0$	[m]	0.77896
Chord length $r/R = 0.7$	$c_{0.7}$	[m]	0.10417
Skew	$\theta_{EXT}$	[°]	18.837
Hub ratio	$d_h/D$	[–]	0.300
Number of blades	$Z$	[–]	5
Sense of rotation		[–]	right
Type			controllable pitch propeller

## 5 Test arrangement

The tests were carried out in the small test section of the cavitation tunnel K15A from Kempf & Remmers. The dynamometer J25 from Kempf & Remmers was used for the tests. The dynamometer was arranged in front of the propeller model (drawings on page 3.2, photos on page 4.1). The shaft inclination was zero degrees.

## 6 Test procedure

Apart from the calibration of the measuring device, runs had been made in order to measure the idle torque with a dummy hub, having the same shape as the real propeller hub.

The open water tests had been carried out at over pressure to avoid cavitation. The number of revolutions had been varied between  $n = 15, 20$  and  $25 \text{ s}^{-1}$ .

The cavitation bucket had been measured with the number of revolutions  $n = 25 \text{ s}^{-1}$ . Two blades had been selected for the cavitation tests.

The cavitation behaviour of the propeller had been observed in three working points, given in table 2.

**Table 2: Cavitation observations**

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### Test case 2.3.1

Advanced coefficient	$J$	[ $\cdot$ ]	1.019
Thrust coefficient (non-cavitating) $K_T$		[ $\cdot$ ]	0.387
Cavitation number	$\sigma_n$	[ $\cdot$ ]	2.024
Number of revolutions	$n$	[ $\text{s}^{-1}$ ]	24.987

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### Test case 2.3.2

Advanced coefficient	$J$	[ $\cdot$ ]	1.269
Thrust coefficient (non-cavitating) $K_T$		[ $\cdot$ ]	0.245
Cavitation number	$\sigma_n$	[ $\cdot$ ]	1.424
Number of revolutions	$n$	[ $\text{s}^{-1}$ ]	24.986

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### Test case 2.3.3

Advanced coefficient	$J$	[ $\cdot$ ]	1.408
Thrust coefficient (non-cavitating) $K_T$		[ $\cdot$ ]	0.167
Cavitation number	$\sigma_n$	[ $\cdot$ ]	2.000
Number of revolutions	$n$	[ $\text{s}^{-1}$ ]	25.014

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On page 2.2 an overview of all tests and test parameters is given.

## 7 Test results

The tables on the pages 2.3 to 2.15 contain mainly the measured values and the calculated characteristics of the model propeller in model scale. The influence of the test section on the propeller coefficients was corrected with the method from Glauert.

The diagrams, cavitation sketches and photos contain the propeller coefficients, corrected for the wall effect with the method from Glauert.

### 7.1 Open water characteristics

The open water characteristics are presented in the tables on the pages 2.3 to 2.8. The diagram on page 3.3 shows the open water characteristics measured in the cavitation free condition.

### 7.2 Cavitation behaviour

The results of the cavitation observation tests are given in the tables on pages 2.9 to 2.15.

On pages 3.4 and 3.5 the cavitation bucket diagrams are shown for the blades 1 and 3 of the model propeller VP1304. The diagrams on pages 3.6 to 3.11 show the comparison of the cavitation inception and cavitation end curves, observed on both blades. The tip vortex cavitation begins behind the propeller blade tip. By decreasing the cavitation number the cavitating tip vortex comes closer to the blade tip. Begin and end of the tip vortex cavitation are characterised by intermitting tip vortex cavitation. The begin of the tip vortex cavitation on the blade was defined as the point, where the cavitating tip vortex appears about 5% of the observation time.

The pages 3.13 to 3.20 show cavitation sketches of the observed cavitation.

The diagram on page 3.12 shows the working points of the cavitation observation in relation to the open water characteristics. The photographs of the cavitation are presented on the pages 4.2 to 4.14.

In addition high-speed videos give an impression of the cavitation dynamic.

## 8 References

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**Details of model tests****VP1304**

Cavitation tunnel K15A (Kempf & Remmers)  
Dimensions of the small test section 0.600 m · 0.600 m with rounded edges

Propeller VP1304  
Material of the propeller brass  
Type of propeller controllable pitch propeller  
Diameter of propeller 0.250 m

Measuring equipment in cavitation tunnel for:

Number of revolutions, thrust and torque Dynamometer J25 with:  
 $T_{\max} = 3000 \text{ N}$   
 $Q_{\max} = 150 \text{ Nm}$

Inflow velocity manometer (principle of venturi nozzle)  
Maximum inflow velocity  $V_{\max} = 14 \text{ m/s}$

## Overview of model tests with the VP1304

### Open water tests in the cavitation tunnel

<b>Test No.</b>	<b>Date</b>	<b>Test</b>	<b>Test parameters</b>	<b>Table</b>	<b>Diagram</b>
10PH0544	09/11/10	Open water test	$V_V = 1.76 - 6.25 \text{ m/s}$ , $n = 15 \text{ s}^{-1}$	2.3 – 2.4	3.3
10PH0545	09/11/10	Open water test	$V_V = 2.36 - 8.45 \text{ m/s}$ , $n = 20 \text{ s}^{-1}$	2.5 – 2.6	3.3
10PH0546	09/11/10	Open water test	$V_V = 2.97 - 10.38 \text{ m/s}$ , $n = 25 \text{ s}^{-1}$	2.7 – 2.8	3.3, 3.12

### Cavitation observation tests in the cavitation tunnel

<b>Test No.</b>	<b>Date</b>	<b>Test</b>	<b>Test parameters</b>	<b>Table</b>	<b>Diagram</b>
					<b>Photo</b>
10KM0547	09/11/10	Cavitation bucket	$J_c = 0.865 - 1.50$	2.9 – 2.12	3.4 - 3.11
10KM0549	11/11/10		$n = 25 \text{ s}^{-1}$		3.13 - 3.20
10KM0548	10/09/10	Cavitation observation	$J_c = 0.995; 1.254; 1.400$	2.13 – 2.15	3.12
10KM0550	11/11/10		$n = 25 \text{ s}^{-1}$		4.2 - 4.14

### Open water test in the cavitation tunnel, $n = 15 \text{ s}^{-1}$

Test **10PH0544** Date **09.11.2010**  
Type of test **OWT,  $n = 15 \text{ s}^{-1}$**

#### Particulars of the propulsor

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[ $-$ ]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[ $-$ ]	0.30000

#### Environmental data

$t_w$	[°C]	22.1	$v$	[m²/s]	9.581e-7	$\rho$	[kg/m³]	997.71
Air content	[%]	46.70	$p_A$	[kPa]	98.237	$p_V$	[kPa]	2.687
Test section		600 x 600	$w_a$	[ $-$ ]	0.000	$t_A$	[°C]	21.9

#### Measured values

No.	$V$ [m/s]	$n$ [rps]	$T$ [N]	$Q$ [Nm]	$D_{H2}$ [kPa]
1	1.762	14.980	596.83	35.465	86.51
2	2.170	14.978	541.50	32.467	86.51
3	2.594	14.976	486.69	29.586	86.51
4	2.995	14.958	429.92	26.683	86.51
5	3.418	14.958	380.50	24.019	86.51
6	3.890	15.000	325.14	21.249	86.51
7	4.359	14.999	268.02	18.326	86.51
8	4.725	14.976	217.82	15.722	86.51
9	5.207	14.999	161.11	12.701	86.51
10	5.603	14.998	104.03	9.801	86.51
11	5.903	14.998	55.48	7.290	86.51
12	6.254	14.998	-8.79	3.737	86.51

#### Characteristic of propeller (model scale)

No.	$J$	$K_T$	$10K_Q$	$\eta_0$	$\sigma_V$	$\sigma_n$	$\sigma_{0.7}$	$Re$ [ $10^6$ ]	$C_{Th}$
1	0.4705	0.6824	1.6220	0.315	117.424	25.998	5.141	0.916	7.85
2	0.5794	0.6194	1.4854	0.385	77.463	26.006	5.028	0.926	4.70
3	0.6928	0.5568	1.3539	0.453	54.196	26.012	4.893	0.939	2.95
4	0.8009	0.4930	1.2240	0.513	40.647	26.075	4.760	0.952	1.96
5	0.9140	0.4363	1.1018	0.576	31.214	26.075	4.598	0.969	1.33
6	1.0374	0.3708	0.9693	0.632	24.097	25.931	4.386	0.992	0.88
7	1.1625	0.3057	0.8361	0.676	19.190	25.932	4.191	1.014	0.58
8	1.2621	0.2492	0.7194	0.696	16.330	26.012	4.046	1.032	0.40
9	1.3885	0.1837	0.5795	0.701	13.450	25.933	3.834	1.061	0.24
10	1.4944	0.1187	0.4472	0.631	11.613	25.936	3.669	1.084	0.14
11	1.5744	0.0633	0.3326	0.477	10.464	25.936	3.546	1.103	0.07
12	1.6680	-0.0100	0.1705	-0.156	9.323	25.937	3.405	1.125	-0.01

**Open water test in the cavitation tunnel,  $n = 15 \text{ s}^{-1}$** 

Test **10PH0544** Date 09.11.2010  
Type of test **OWT,  $n = 15 \text{ s}^{-1}$**

**Particulars of the propulsor**

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[-]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[-]	0.30000

**Environmental data**

$t_w$	[°C]	22.1	$v$	[m²/s]	9.581e-7	$\rho$	[kg/m³]	997.71
Air content	[%]	46.70	$p_A$	[kPa]	98.237	$p_v$	[kPa]	2.687
Test section		600 x 600	$w_a$	[-]	0.000	$t_a$	[°C]	21.9

**Characteristic of propeller (model scale), velocity correction by Glauert**

No.	$J_c$	$K_T$	$10K_Q$	$\eta_{0c}$	$\sigma_{Vc}$	$\sigma_{nc}$	$\sigma_{0.7c}$	$Re_c$ [ $10^6$ ]	$C_{Thc}$
1	0.4255	0.6824	1.6220	0.285	143.841	26.039	5.190	0.912	9.60
2	0.5379	0.6194	1.4854	0.357	90.047	26.053	5.083	0.922	5.45
3	0.6553	0.5568	1.3539	0.429	60.689	26.063	4.950	0.934	3.30
4	0.7676	0.4930	1.2240	0.492	44.337	26.127	4.816	0.947	2.13
5	0.8851	0.4363	1.1018	0.558	33.350	26.127	4.649	0.964	1.42
6	1.0132	0.3708	0.9693	0.617	25.309	25.980	4.432	0.987	0.92
7	1.1432	0.3057	0.8361	0.665	19.877	25.977	4.229	1.011	0.60
8	1.2467	0.2492	0.7194	0.687	16.759	26.050	4.076	1.029	0.41
9	1.3776	0.1837	0.5795	0.695	13.681	25.963	3.856	1.058	0.25
10	1.4875	0.1187	0.4472	0.628	11.731	25.956	3.682	1.083	0.14
11	1.5708	0.0633	0.3326	0.476	10.517	25.948	3.553	1.102	0.07
12	1.6680	-0.0100	0.1705	-0.156	9.323	25.937	3.405	1.125	-0.01

**Open water test in the cavitation tunnel,  $n = 20 \text{ s}^{-1}$** 

Test **10PH0545** Date **09.11.2010**  
Type of test **OWT,  $n = 20 \text{ s}^{-1}$**

**Particulars of the propulsor**

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[-]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[-]	0.30000

**Environmental data**

$t_w$	[°C]	23.6	$v$	[m²/s]	9.251e-7	$\rho$	[kg/m³]	997.34
Air content	[%]	47.90	$p_A$	[kPa]	98.264	$p_V$	[kPa]	2.944
Test section		600 x 600	$w_a$	[-]	0.000	$t_A$	[°C]	22.2

**Measured values**

No.	$V$ [m/s]	$n$ [rps]	$T$ [N]	$Q$ [Nm]	$D_{H2}$ [kPa]	comment
1	2.360	19.987	1058.07	62.391	98.87	TVC
2	2.710	19.965	997.83	58.772	98.87	
3	3.267	19.963	898.61	53.555	98.87	
4	3.804	19.962	801.10	48.926	92.69	
5	4.325	19.960	714.35	44.528	92.69	
6	4.940	19.960	608.96	39.212	92.69	
7	5.533	19.960	511.79	34.143	86.51	
8	6.090	19.959	423.47	29.708	86.51	
9	6.620	19.960	335.58	25.233	86.51	
10	7.179	19.960	240.32	20.285	86.51	
11	7.664	19.962	137.44	14.708	86.51	
12	8.049	19.960	48.93	9.887	86.51	
13	8.453	19.960	-55.01	4.170	86.51	

**Characteristic of propeller (model scale)**

No.	$J$	$K_T$	$10K_Q$	$\eta_0$	$\sigma_V$	$\sigma_n$	$\sigma_{0.7}$	$Re$ [ $10^6$ ]	$C_{Th}$	comment
1	0.4723	0.6798	1.6035	0.319	69.859	15.584	3.080	1.266	7.76	TVC
2	0.5430	0.6426	1.5139	0.367	52.980	15.619	3.044	1.274	5.55	
3	0.6546	0.5788	1.3798	0.437	36.462	15.622	2.967	1.290	3.44	
4	0.7621	0.5160	1.2606	0.497	26.039	15.126	2.792	1.308	2.26	
5	0.8667	0.4603	1.1476	0.553	20.139	15.129	2.708	1.329	1.56	
6	0.9899	0.3923	1.0105	0.612	15.440	15.129	2.601	1.356	1.02	
7	1.1087	0.3297	0.8799	0.661	11.902	14.631	2.412	1.384	0.68	
8	1.2205	0.2729	0.7657	0.692	9.822	14.632	2.313	1.414	0.47	
9	1.3266	0.2162	0.6503	0.702	8.314	14.631	2.218	1.444	0.31	
10	1.4386	0.1548	0.5228	0.678	7.069	14.631	2.119	1.477	0.19	
11	1.5356	0.0885	0.3790	0.571	6.203	14.628	2.033	1.508	0.10	
12	1.6131	0.0315	0.2548	0.318	5.623	14.631	1.967	1.533	0.03	
13	1.6939	-0.0354	0.1075	-0.889	5.099	14.631	1.899	1.560	-0.03	

**Open water test in the cavitation tunnel,  $n = 20 \text{ s}^{-1}$** 

Test **10PH0545** Date **09.11.2010**  
Type of test **OWT,  $n = 20 \text{ s}^{-1}$**

**Particulars of the propulsor**

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[ $-$ ]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[ $-$ ]	0.30000

**Environmental data**

$t_w$	[°C]	23.6	$v$	[m²/s]	9.251e-7	$\rho$	[kg/m³]	997.34
Air content	[%]	47.90	$p_A$	[kPa]	98.264	$p_V$	[kPa]	2.944
Test section		600 x 600	$w_a$	[ $-$ ]	0.000	$t_A$	[°C]	22.2

**Characteristic of propeller (model scale), velocity correction by Glauert**

No.	$J_c$	$K_T$	$10K_Q$	$\eta_{0c}$	$\sigma_{Vc}$	$\sigma_{nc}$	$\sigma_{0.7c}$	$Re_c$ [ $10^6$ ]	$C_{Thc}$	comment
1	0.4274	0.6798	1.6035	0.288	85.542	15.624	3.113	1.261	9.48	TVC
2	0.4999	0.6426	1.5139	0.338	62.670	15.664	3.080	1.268	6.55	
3	0.6155	0.5788	1.3798	0.411	41.365	15.672	3.005	1.284	3.89	
4	0.7273	0.5160	1.2606	0.474	28.694	15.178	2.829	1.302	2.48	
5	0.8361	0.4603	1.1476	0.534	21.718	15.181	2.743	1.322	1.68	
6	0.9641	0.3923	1.0105	0.596	16.330	15.179	2.633	1.350	1.07	
7	1.0876	0.3297	0.8799	0.649	12.409	14.677	2.439	1.379	0.71	
8	1.2035	0.2729	0.7657	0.683	10.131	14.673	2.335	1.409	0.48	
9	1.3135	0.2162	0.6503	0.695	8.500	14.665	2.235	1.440	0.32	
10	1.4295	0.1548	0.5228	0.674	7.173	14.657	2.131	1.474	0.19	
11	1.5305	0.0885	0.3790	0.569	6.251	14.643	2.040	1.506	0.10	
12	1.6112	0.0315	0.2548	0.317	5.638	14.637	1.969	1.532	0.03	
13	1.6939	-0.0354	0.1075	-0.889	5.099	14.631	1.899	1.560	-0.03	

### Open water test in the cavitation tunnel, $n = 25 \text{ s}^{-1}$

Test **10PH0546** Date **09.11.2010**  
Type of test **OWT,  $n = 25 \text{ s}^{-1}$**

#### Particulars of the propulsor

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[ $-$ ]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[ $-$ ]	0.30000

#### Environmental data

$t_w$	[°C]	22.6	$v$	[m²/s]	9.470e-7	$\rho$	[kg/m³]	997.59
Air content	[%]	48.20	$p_A$	[kPa]	98.285	$p_V$	[kPa]	2.771
Test section		600 x 600	$w_a$	[-]	0.000	$t_A$	[°C]	22.3

#### Measured values

No.	$V$ [m/s]	$n$ [rps]	$T$ [N]	$Q$ [Nm]	$D_{H2}$ [kPa]	comment
1	2.970	25.005	1668.74	98.123	98.87	SSC
2	3.583	24.977	1530.72	90.655	98.87	SSC
3	4.250	24.976	1382.11	82.767	98.87	SSC
4	4.917	24.977	1226.86	74.618	96.40	
5	5.533	24.975	1096.89	68.183	93.93	
6	6.262	24.974	940.52	60.396	86.51	
7	6.924	24.974	801.93	53.486	86.51	
8	7.614	24.974	660.89	46.229	82.81	
9	8.253	24.973	525.44	39.313	77.86	
10	8.883	24.973	390.52	32.116	74.15	
11	9.457	24.973	244.35	24.348	70.45	
12	9.935	24.972	102.45	16.716	69.21	PSC
13	10.377	24.972	-39.66	9.139	67.97	PSC

#### Characteristic of propeller (model scale)

No.	$J$	$K_T$	$10K_Q$	$\eta_0$	$\sigma_V$	$\sigma_n$	$\sigma_{0.7}$	$Re$ [ $10^6$ ]	$C_{Th}$	comment
1	0.4752	0.6849	1.6109	0.322	44.133	9.964	1.969	1.548	7.72	SSC
2	0.5739	0.6297	1.4917	0.386	30.326	9.987	1.933	1.562	4.87	SSC
3	0.6807	0.5686	1.3620	0.452	21.555	9.988	1.885	1.582	3.12	SSC
4	0.7875	0.5047	1.2278	0.515	15.901	9.860	1.807	1.605	2.07	
5	0.8861	0.4513	1.1220	0.567	12.397	9.734	1.732	1.629	1.46	
6	1.0029	0.3870	0.9940	0.621	9.298	9.353	1.601	1.661	0.98	
7	1.1089	0.3299	0.8803	0.662	7.606	9.353	1.542	1.692	0.68	
8	1.2194	0.2719	0.7608	0.694	6.162	9.163	1.449	1.728	0.47	
9	1.3220	0.2162	0.6471	0.703	5.098	8.909	1.353	1.763	0.32	
10	1.4229	0.1607	0.5286	0.688	4.306	8.718	1.271	1.799	0.20	
11	1.5148	0.1005	0.4007	0.605	3.716	8.527	1.196	1.834	0.11	
12	1.5914	0.0422	0.2752	0.388	3.342	8.465	1.149	1.865	0.04	PSC
13	1.6621	-0.0163	0.1504	-0.287	3.041	8.400	1.106	1.894	-0.02	PSC

**Open water test in the cavitation tunnel,  $n = 25 \text{ s}^{-1}$** 

Test **10PH0546** Date 09.11.2010  
 Type of test **OWT,  $n = 25 \text{ s}^{-1}$**

**Particulars of the propulsor**

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[-]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[-]	0.30000

**Environmental data**

$t_w$	[°C]	22.6	$v$	[m²/s]	9.470e-7	$\rho$	[kg/m³]	997.59
Air content	[%]	48.20	$p_A$	[kPa]	98.285	$p_v$	[kPa]	2.771
Test section		600 x 600	$w_a$	[-]	0.000	$t_A$	[°C]	22.3

**Characteristic of propeller (model scale), velocity correction by Glauert**

No.	$J_c$	$K_T$	$10K_Q$	$\eta_{0c}$	$\sigma_{Vc}$	$\sigma_{nc}$	$\sigma_{0.7c}$	$Re_c$ [ $10^6$ ]	$C_{Thc}$	comment
1	0.4300	0.6849	1.6109	0.291	54.122	10.005	1.993	1.541	9.43	SSC
2	0.5320	0.6297	1.4917	0.357	35.456	10.033	1.960	1.555	5.67	SSC
3	0.6425	0.5686	1.3620	0.427	24.316	10.038	1.912	1.574	3.51	SSC
4	0.7534	0.5047	1.2278	0.493	17.461	9.912	1.834	1.597	2.26	
5	0.8560	0.4513	1.1220	0.548	13.355	9.786	1.757	1.621	1.57	
6	0.9777	0.3870	0.9940	0.606	9.837	9.403	1.624	1.653	1.03	
7	1.0877	0.3299	0.8803	0.649	7.944	9.400	1.562	1.686	0.71	
8	1.2026	0.2719	0.7608	0.684	6.363	9.203	1.465	1.722	0.48	
9	1.3090	0.2162	0.6471	0.696	5.219	8.943	1.365	1.758	0.32	
10	1.4134	0.1607	0.5286	0.684	4.378	8.745	1.280	1.796	0.20	
11	1.5090	0.1005	0.4007	0.603	3.752	8.545	1.201	1.832	0.11	
12	1.5891	0.0422	0.2752	0.388	3.355	8.472	1.151	1.864	0.04	PSC
13	1.6621	-0.0163	0.1504	-0.287	3.041	8.400	1.106	1.894	-0.02	PSC

**Cavitation observation, blade 1,  $n = 25 \text{ s}^{-1}$** 

Test	<b>10KM0547</b>	Date	09.11.2010
Test	<b>10KM0549</b>	Date	11.11.2010
Type of test	<b>Cavitation observation, blade 1</b>		

**Particulars of the propulsor**

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[ $-$ ]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[ $-$ ]	0.30000

**Environmental data**

$t_w$	[°C]	22.8	$v$	[m²/s]	9.425e-7	$\rho$	[kg/m³]	997.54
Air content	[%]	48.70	$p_A$	[kPa]	98.384	$p_V$	[kPa]	2.805
Test section		600 x 600	$w_a$	[ $-$ ]	0.000	$t_A$	[°C]	22.6

**Propeller coefficients (model scale), velocity correction by Glauert, cavitation observation on blade 1**

No.	$J_c$	$K_T$	$10K_Q$	$\eta_{oc}$	$\sigma_{Vc}$	$\sigma_{nc}$	$\sigma_{0.7c}$	$Re_c$ [ $10^6$ ]	$C_{Thc}$	comment
3	0.8649	0.4473	1.1102	0.555	8.847	6.619	1.185	1.634	1.52	BTVC
4	0.8649	0.4463	1.1123	0.552	10.507	7.859	1.407	1.634	1.52	ETVC
7	0.8663	0.4447	1.1087	0.553	7.979	5.988	1.072	1.632	1.51	BSSC
8	0.8663	0.4435	1.1070	0.552	8.663	6.502	1.164	1.632	1.50	ESSC
13	0.9725	0.3870	0.9947	0.602	4.468	4.225	0.731	1.661	1.04	BTVC
14	0.9726	0.3872	0.9943	0.603	6.644	6.285	1.087	1.661	1.04	ETVC
17	0.9709	0.3880	0.9933	0.604	3.052	2.877	0.498	1.663	1.05	BSSC
18	0.9709	0.3882	0.9932	0.604	3.542	3.339	0.578	1.663	1.05	ESSC
23	1.0805	0.3291	0.8794	0.644	2.646	3.089	0.515	1.693	0.72	BTVC
24	1.0808	0.3281	0.8753	0.645	4.247	4.961	0.826	1.693	0.72	ETVC
28	1.0807	0.3158	0.8577	0.633	1.650	1.927	0.321	1.694	0.69	BSSC
27	1.0803	0.3239	0.8735	0.638	1.865	2.177	0.363	1.694	0.71	ESSC
34	1.1877	0.2628	0.7525	0.660	1.411	1.991	0.319	1.726	0.47	BTVC
35	1.1871	0.2760	0.7651	0.681	3.317	4.674	0.748	1.725	0.50	ETVC
40	1.1880	0.2454	0.7089	0.654	1.059	1.495	0.239	1.726	0.44	BSSC
41	1.1871	0.2628	0.7501	0.662	1.414	1.992	0.319	1.726	0.47	ESSC
3	1.2850	0.2227	0.6638	0.686	1.764	2.912	0.449	1.790	0.34	BTVC
4	1.2851	0.2223	0.6628	0.686	2.234	3.690	0.569	1.789	0.34	ETVC
12	1.3433	0.1869	0.5961	0.670	1.296	2.338	0.352	1.808	0.26	BTVC
11	1.3428	0.1925	0.5997	0.686	1.645	2.966	0.447	1.808	0.27	ETVC
14	1.3402	0.1945	0.6032	0.688	1.630	2.927	0.441	1.811	0.28	BPSC
13	1.3402	0.1946	0.6032	0.688	1.818	3.266	0.492	1.811	0.28	EPSC
19	1.3884	0.1724	0.5554	0.686	2.015	3.884	0.574	1.827	0.23	BPSC
20	1.3887	0.1709	0.5508	0.686	2.376	4.582	0.677	1.827	0.23	EPSC
25	1.4966	0.1067	0.4154	0.612	3.724	8.340	1.179	1.869	0.12	BPSC
24	1.4966	0.1056	0.4074	0.618	3.748	8.394	1.186	1.869	0.12	EPSC

**Cavitation observation, blade 3,  $n = 25 \text{ s}^{-1}$** 

Test	<b>10KM0547</b>	Date	09.11.2010
Test	<b>10KM0549</b>	Date	11.11.2010
Type of test	<b>Cavitation observation, blade 3</b>		

**Particulars of the propulsor**

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[ $\cdot$ ]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[ $\cdot$ ]	0.30000

**Environmental data**

$t_w$	[°C]	22.8	$v$	[m²/s]	9.425e-7	$\rho$	[kg/m³]	997.54
Air content	[%]	48.70	$p_A$	[kPa]	98.384	$p_V$	[kPa]	2.805
Test section		600 x 600	$w_a$	[ $\cdot$ ]	0.000	$t_A$	[°C]	22.6

**Propeller coefficients (model scale), velocity correction by Glauert, cavitation observation on blade 3**

No.	$J_c$	$K_T$	$10K_Q$	$\eta_{Oc}$	$\sigma_{Vc}$	$\sigma_{nc}$	$\sigma_{0.7c}$	$Re_c$	$C_{Thc}$	comment
								$[10^{-6}]$		
2	0.8662	0.4478	1.1091	0.557	8.825	6.622	1.185	1.632	1.52	BTVC
1	0.8659	0.4456	1.1067	0.555	9.963	7.470	1.337	1.633	1.51	ETVC
5	0.8663	0.4439	1.1036	0.555	8.486	6.369	1.140	1.633	1.51	BSSC
6	0.8663	0.4440	1.1067	0.553	10.130	7.602	1.361	1.633	1.51	ESSC
10	0.8656	0.4504	1.1133	0.557	4.950	3.709	0.664	1.633	1.53	BRC
11	0.9722	0.3877	0.9913	0.605	5.005	4.731	0.818	1.661	1.04	BTVC
12	0.9725	0.3868	0.9929	0.603	6.493	6.141	1.062	1.661	1.04	ETVC
15	0.9709	0.3899	0.9953	0.605	3.098	2.921	0.505	1.663	1.05	BSSC
16	0.9709	0.3877	0.9908	0.605	3.204	3.020	0.523	1.663	1.05	ESSC
19	0.9709	0.3871	0.9918	0.603	3.644	3.436	0.595	1.663	1.05	BRC
21	1.0804	0.3309	0.8793	0.647	2.858	3.337	0.556	1.693	0.72	BTVC
22	1.0805	0.3303	0.8765	0.648	3.992	4.661	0.776	1.693	0.72	ETVC
26	1.0807	0.3122	0.8466	0.634	1.487	1.737	0.289	1.694	0.68	BSSC
25	1.0805	0.3181	0.8608	0.636	1.648	1.923	0.320	1.694	0.69	ESSC
29	1.0799	0.3318	0.8770	0.650	2.643	3.082	0.514	1.694	0.72	BRC (SS)
30	1.0802	0.3111	0.8456	0.633	1.440	1.680	0.280	1.695	0.68	FC
31	1.0796	0.3199	0.8678	0.633	1.697	1.978	0.330	1.695	0.70	BRC (PS)
32	1.1867	0.2736	0.7721	0.669	1.659	2.336	0.374	1.726	0.49	BTVC
33	1.1869	0.2748	0.7644	0.679	2.617	3.686	0.590	1.725	0.50	ETVC
36	1.1866	0.2706	0.7659	0.667	1.518	2.138	0.342	1.726	0.49	FC
37	1.1863	0.2752	0.7681	0.676	1.840	2.589	0.415	1.726	0.50	BRC (SS), BRC (PS)
38	1.1882	0.2387	0.6944	0.650	0.921	1.300	0.208	1.727	0.43	BSSC
39	1.1875	0.2543	0.7288	0.659	1.235	1.742	0.279	1.726	0.46	ESSC

**Cavitation observation, blade 3,  $n = 25 \text{ s}^{-1}$** 

Test	<b>10KM0547</b>	Date	09.11.2010
Test	<b>10KM0549</b>	Date	11.11.2010
Type of test	<b>Cavitation observation, blade 3</b>		

**Particulars of the propulsor**

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[-]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[-]	0.30000

**Environmental data**

$t_w$	[°C]	22.8	$\nu$	[m²/s]	9.425e-7	$\rho$	[kg/m³]	997.54
Air content	[%]	48.70	$p_A$	[kPa]	98.384	$p_V$	[kPa]	2.805
Test section		600 x 600	$w_a$	[-]	0.000	$t_A$	[°C]	22.6

**Propeller coefficients (model scale), velocity correction by Glauert, cavitation observation on blade 3**

No.	$J_c$	$K_T$	$10K_Q$	$\eta_{Oc}$	$\sigma_{Vc}$	$\sigma_{nc}$	$\sigma_{0.7c}$	$Re_c$ [10-6]	$C_{Thc}$	comment
1	1.2852	0.2137	0.6527	0.670	1.309	2.162	0.333	1.790	0.33	BTVC
2	1.2848	0.2241	0.6648	0.689	2.554	4.216	0.650	1.790	0.35	ETVC
5	1.2850	0.2239	0.6644	0.689	2.278	3.762	0.580	1.790	0.35	BRC (PS)
6	1.2854	0.2210	0.6608	0.684	1.599	2.642	0.407	1.789	0.34	BRC (SS)
8	1.3409	0.1966	0.6088	0.689	1.653	2.973	0.448	1.810	0.28	BPSC
7	1.3406	0.1967	0.6096	0.688	1.782	3.202	0.483	1.810	0.28	EPSC
10	1.3433	0.1841	0.5891	0.668	1.225	2.210	0.333	1.808	0.26	BTVC
9	1.3425	0.1926	0.6032	0.682	1.461	2.633	0.397	1.808	0.27	ETVC
15	1.3401	0.1954	0.6053	0.689	2.273	4.081	0.615	1.810	0.28	BRC (PS)
16	1.3401	0.1954	0.6052	0.689	1.731	3.109	0.469	1.810	0.28	BRC (SS)
18	1.3911	0.1705	0.5527	0.683	2.122	4.107	0.606	1.825	0.22	BPSC
17	1.3907	0.1703	0.5506	0.685	2.468	4.774	0.705	1.825	0.22	EPSC
21	1.3885	0.1725	0.5544	0.688	2.810	5.418	0.801	1.827	0.23	BRC (PS)
23	1.4967	0.1034	0.4098	0.601	2.698	6.043	0.854	1.869	0.12	BPSC
22	1.4964	0.1061	0.4157	0.608	2.917	6.532	0.923	1.869	0.12	EPSC

**Cavitation observation, begin of thrust break down,  $n = 25 \text{ s}^{-1}$** 

Test	<b>10KM0547</b>	Date	09.11.2010
Test	<b>10KM0549</b>	Date	11.11.2010
Type of test	<b>Cavitation observation, begin of thrust break down</b>		

**Particulars of the propulsor**

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[ $-$ ]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[ $-$ ]	0.30000

**Environmental data**

$t_w$	[°C]	22.8	$v$	[m²/s]	9.425e-7	$\rho$	[kg/m³]	997.54
Air content	[%]	48.70	$p_A$	[kPa]	98.384	$p_V$	[kPa]	2.805
Test section		600 x 600	$w_a$	[ $-$ ]	0.000	$t_A$	[°C]	22.6

**Propeller coefficients (model scale), velocity correction by Glauert, inception of thrust break down**

No.	$J_c$	$K_T$	$10K_Q$	$\eta_{Oc}$	$\sigma_{Vc}$	$\sigma_{nc}$	$\sigma_{0.7c}$	$Re_c$	$C_{Thc}$	comment
$[10^{-6}]$										
9	0.8662	0.4393	1.1045	0.548	2.534	1.901	0.340	1.633	1.49	TD
20	0.9714	0.3819	0.9904	0.596	2.142	2.021	0.350	1.663	1.03	TD
25	1.0805	0.3181	0.8608	0.636	1.648	1.923	0.320	1.694	0.69	TD
36	1.1866	0.2706	0.7659	0.667	1.518	2.138	0.342	1.726	0.49	TD
6	1.2854	0.2217	0.6608	0.686	1.522	2.515	0.388	1.789	0.34	TD
9	1.3425	0.1926	0.6032	0.682	1.461	2.633	0.397	1.808	0.27	TD

**Cavitation observation,  $J_c = 0.9947$** 

Test **10KM0548** Date 10.11.2010  
 Type of test **Working points for photos and videos**

**Particulars of the propulsor**

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[ $\cdot$ ]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[ $\cdot$ ]	0.30000

**Environmental data**

$t_w$	[°C]	23.2	$v$	[m²/s]	9.337e-7	$\rho$	[kg/m³]	997.44
Air content	[%]	53.50	$p_A$	[kPa]	98.878	$p_V$	[kPa]	2.873
Test section		600 x 600	$w_a$	[ $\cdot$ ]	0.000	$t_A$	[°C]	23.1

**Measured values**

No.	$V$ [m/s]	$n$ [rps]	$T$ [N]	$Q$ [Nm]	$D_{H2}$ [kPa]
1	6.367	24.996	926.30	59.407	2.09
2	6.367	24.988	919.24	59.117	-7.65
3	6.367	24.987	919.60	59.150	-17.40
4	6.367	24.990	914.46	59.063	-36.88
5	6.367	24.987	908.70	58.980	-56.37

**Characteristic of propeller (model scale)**

No.	$J$	$K_T$	$10K_Q$	$\eta_0$	$\sigma_V$	$\sigma_n$	$\sigma_{0.7}$	$Re$ [ $10^{-6}$ ]	$C_{Th}$
1	1.0189	0.3805	0.9762	0.632	4.841	5.026	0.856	1.690	0.93
2	1.0193	0.3779	0.9720	0.631	4.359	4.529	0.771	1.690	0.93
3	1.0193	0.3780	0.9726	0.631	3.877	4.028	0.686	1.690	0.93
4	1.0192	0.3758	0.9709	0.628	2.913	3.026	0.515	1.690	0.92
5	1.0193	0.3735	0.9698	0.625	1.949	2.024	0.345	1.690	0.92

**Characteristic of propeller (model scale), velocity correction by Glauert**

No.	$J_c$	$K_T$	$10K_Q$	$\eta_{0c}$	$\sigma_{Vc}$	$\sigma_{nc}$	$\sigma_{0.7c}$	$Re_c$ [ $10^{-6}$ ]	$C_{Thc}$
1	0.9941	0.3805	0.9762	0.617	5.136	5.076	0.871	1.683	0.98
2	0.9947	0.3779	0.9720	0.615	4.627	4.578	0.786	1.683	0.97
3	0.9947	0.3780	0.9726	0.615	4.121	4.077	0.700	1.683	0.97
4	0.9946	0.3758	0.9709	0.613	3.109	3.075	0.528	1.683	0.97
5	0.9949	0.3735	0.9698	0.610	2.095	2.074	0.356	1.683	0.96

**Cavitation observation,  $J_c = 1.2535$** 

Test **10KM0548** Date 10.11.2010  
 Type of test **Working points for photos and videos**

**Particulars of the propulsor**

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[-]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[-]	0.30000

**Environmental data**

$t_w$	[°C]	23.2	$v$	[m <sup>2</sup> /s]	9.337e-7	$\rho$	[kg/m <sup>3</sup> ]	997.44
Air content	[%]	53.50	$p_A$	[kPa]	98.878	$p_V$	[kPa]	2.873
Test section		600 x 600	$w_a$	[-]	0.000	$t_A$	[°C]	23.1

**Measured values**

No.	$V$ [m/s]	$n$ [rps]	$T$ [N]	$Q$ [Nm]	$D_{H2}$ [kPa]
1	7.924	24.996	589.43	42.372	-36.88
2	7.924	24.995	583.53	42.376	-46.63
3	7.924	24.999	574.39	42.233	-52.48
4	7.923	24.993	556.42	41.241	-56.37
5	7.924	24.986	502.08	38.383	-68.06

**Characteristic of propeller (model scale)**

No.	$J$	$K_T$	$10K_Q$	$\eta_0$	$\sigma_V$	$\sigma_n$	$\sigma_{0.7}$	$Re$ [ $10^6$ ]	$C_{Th}$
1	1.2681	0.2421	0.6962	0.702	1.881	3.024	0.469	1.770	0.38
2	1.2681	0.2397	0.6963	0.695	1.569	2.523	0.392	1.770	0.38
3	1.2680	0.2359	0.6938	0.686	1.382	2.222	0.345	1.770	0.37
4	1.2680	0.2286	0.6778	0.681	1.258	2.023	0.314	1.770	0.36
5	1.2686	0.2064	0.6312	0.660	0.885	1.424	0.221	1.770	0.33

**Characteristic of propeller (model scale), velocity correction by Glauert**

No.	$J_c$	$K_T$	$10K_Q$	$\eta_{0c}$	$\sigma_{Vc}$	$\sigma_{nc}$	$\sigma_{0.7c}$	$Re_c$ [ $10^6$ ]	$C_{Thc}$
1	1.2531	0.2421	0.6962	0.694	1.950	3.062	0.478	1.765	0.39
2	1.2534	0.2397	0.6963	0.687	1.630	2.560	0.400	1.765	0.39
3	1.2535	0.2359	0.6938	0.678	1.438	2.259	0.353	1.765	0.38
4	1.2537	0.2286	0.6778	0.673	1.310	2.059	0.321	1.765	0.37
5	1.2557	0.2064	0.6312	0.654	0.923	1.456	0.227	1.765	0.33

**Cavitation observation,  $J_c = 1.4000$** 

Test **10KM0550** Date 11.11.2010  
 Type of test **Working points for photos and videos**

**Particulars of the propulsor**

Propeller	<b>VP1304</b>	$D$	[m]	<b>0.25000</b>	$P_{0.7}/D$	[-]	<b>1.63500</b>
Sense of rotation	right-handed	$c_{0.7}$	[m]	0.10417	$d_h/D$	[-]	0.30000

**Environmental data**

$t_w$	[°C]	23.5	$v$	[m²/s]	9.272e-7	$\rho$	[kg/m³]	997.37
Air content	[%]	58.50	$p_A$	[kPa]	100.585	$p_v$	[kPa]	2.926
Test section		600 x 600	$w_a$	[-]	0.000	$t_A$	[°C]	21.9

**Measured values**

No.	$V$ [m/s]	$n$ [rps]	$T$ [N]	$Q$ [Nm]	$D_{H2}$ [kPa]
1	8.807	24.993	399.27	32.667	-19.49
2	8.807	24.997	391.50	32.268	-38.97
3	8.807	25.014	331.94	29.801	-58.46

**Characteristic of propeller (model scale)**

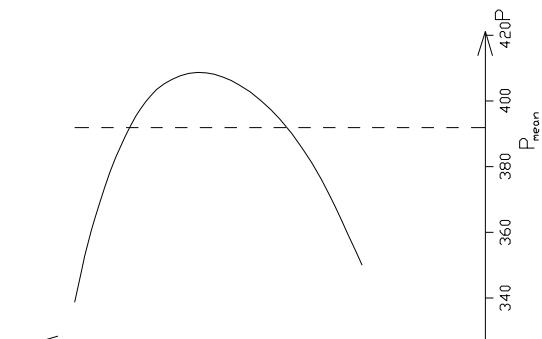
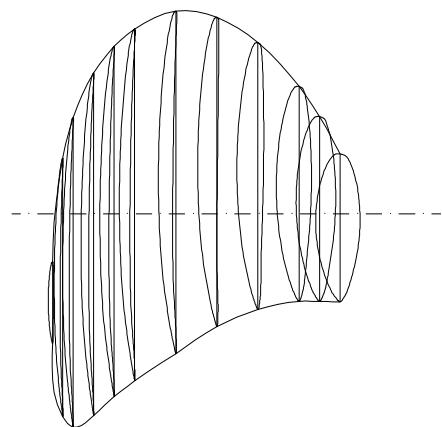
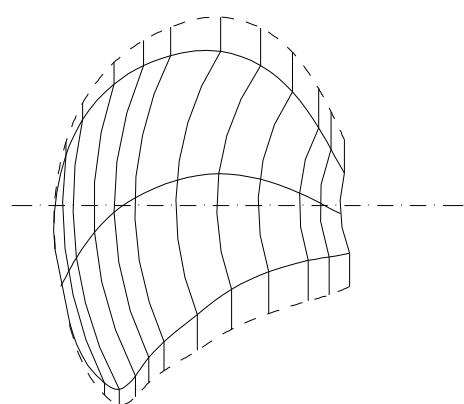
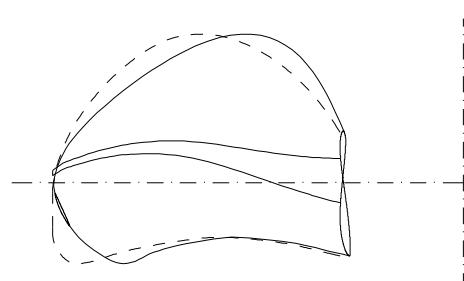
No.	$J$	$K_T$	$10K_Q$	$\eta_0$	$\sigma_V$	$\sigma_n$	$\sigma_{0.7}$	$Re$ [ $10^{-6}$ ]	$C_{Th}$
1	1.4095	0.1641	0.5369	0.685	2.016	4.004	0.587	1.834	0.21
2	1.4092	0.1608	0.5302	0.680	1.512	3.003	0.440	1.834	0.21
3	1.4083	0.1362	0.4890	0.624	1.008	1.999	0.293	1.835	0.17

**Characteristic of propeller (model scale), velocity correction by Glauert**

No.	$J_c$	$K_T$	$10K_Q$	$\eta_{0c}$	$\sigma_{Vc}$	$\sigma_{nc}$	$\sigma_{0.7c}$	$Re_c$ [ $10^{-6}$ ]	$C_{Thc}$
1	1.3998	0.1641	0.5369	0.681	2.058	4.032	0.593	1.830	0.21
2	1.3998	0.1608	0.5302	0.676	1.546	3.029	0.446	1.831	0.21
3	1.4001	0.1362	0.4890	0.621	1.031	2.022	0.298	1.832	0.18

### Model propeller VP1304

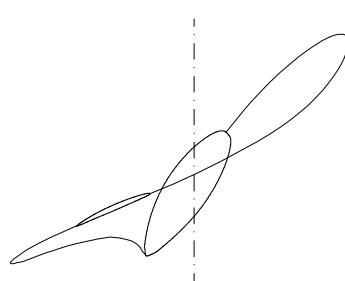
PITCH DISTRIBUTION

BLADE SECTIONS  
EXPANDED OUTLINEPROJECTED OUTLINE  
DEVELOPED OUTLINESIDE VIEW  
CLEARANCE CURVE

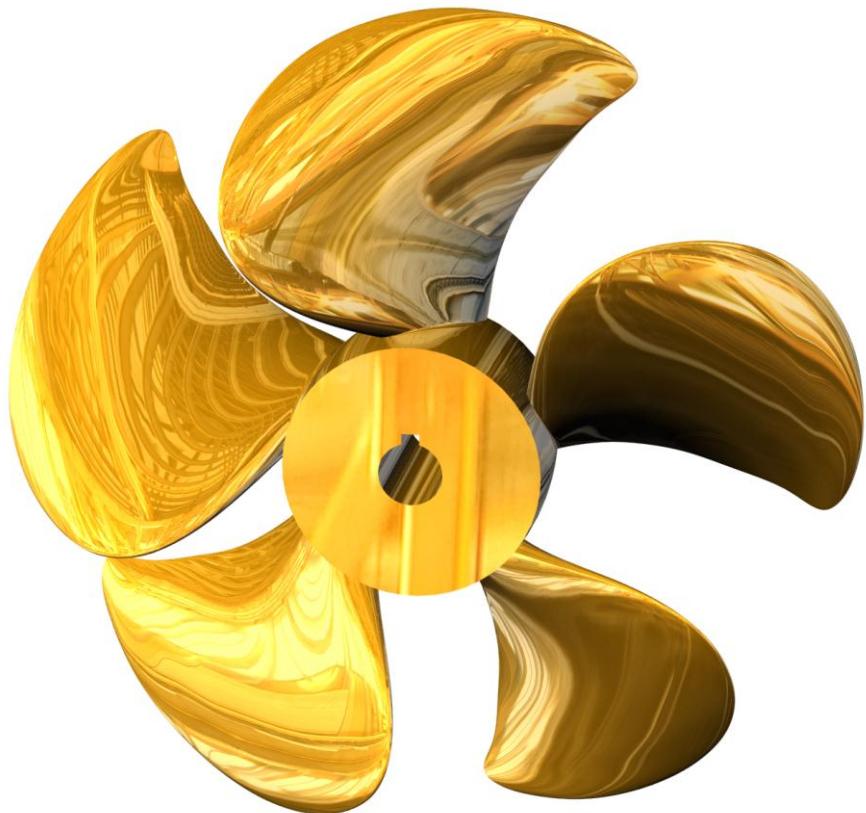
PROPELLER DIAMETER	$D$	250.0000mm
PITCH AT $r/R=0.7$	$P_{0.7}$	408.7500mm
PITCH AT $r/R=0.75$	$P_{0.75}$	407.3804mm
MEAN PITCH	$P_{\text{mean}}$	391.8812mm
CORDL. AT $r/R=0.75$	$c_{0.75}$	106.3476mm
THICKN. AT $r/R=0.75$	$t_{0.75}$	3.7916mm
PITCH RATIO	$P_{0.7}/D$	1.63500
MEAN PITCH RATIO	$P_{\text{mean}}/D$	1.56752
AREA RATIO	$A_f/A_0$	0.77896
SKEW		18.837°

HUB DIAMETER RATIO	$d_h/D$	0.30000
NUMBER OF BLADES	$Z$	5
DIRECTION OF ROTATION		RIGHT-HANDED

MODEL SCALE 1 : 1.000000

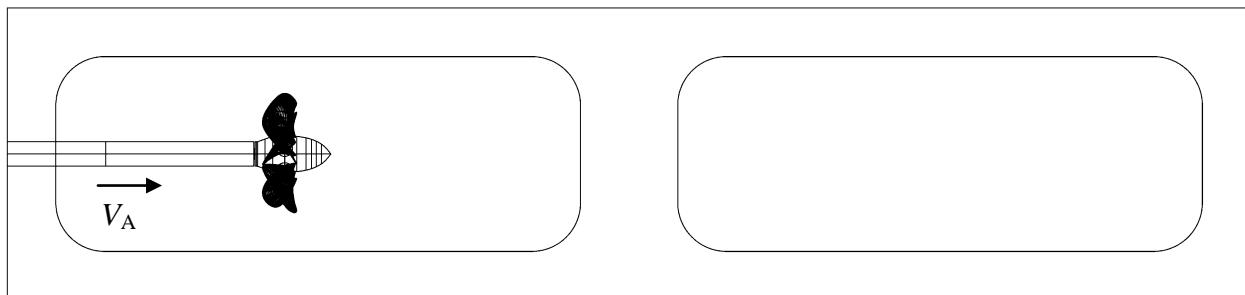


DIAGRAMS/SKETCHES

**Propeller VP1304**

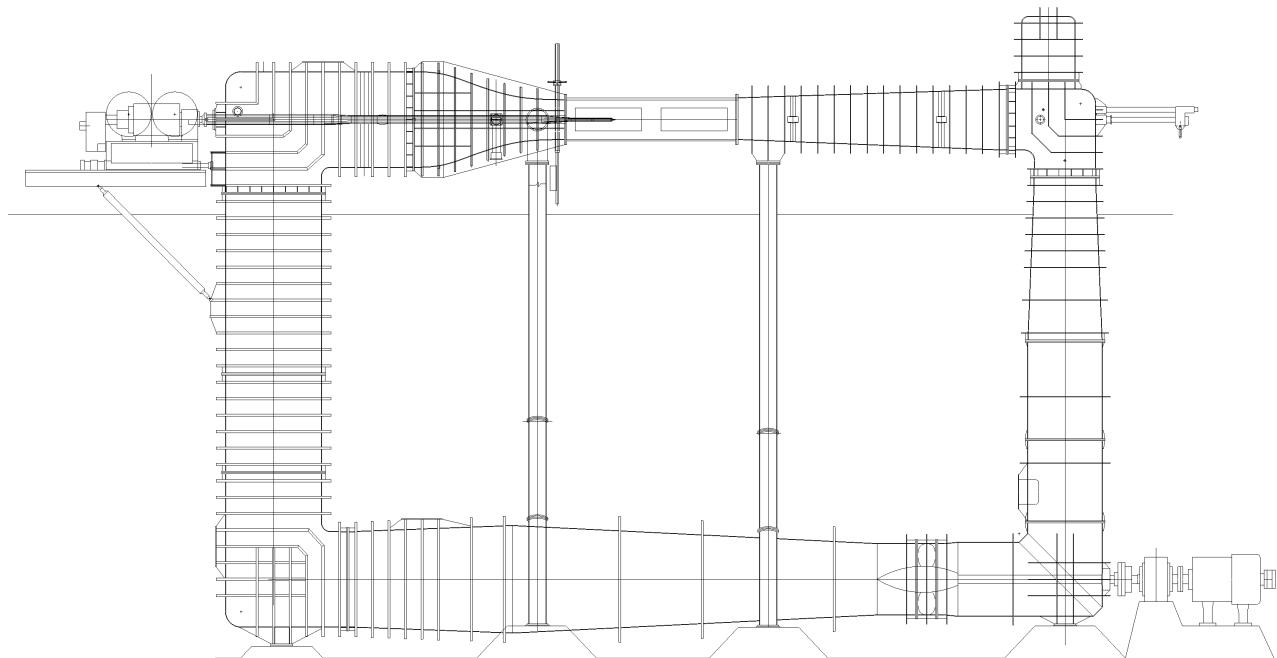
DIAGRAMS/SKETCHES

**VP1304 in cavitation tunnel configuration**

**Test arrangement in the cavitation tunnel**

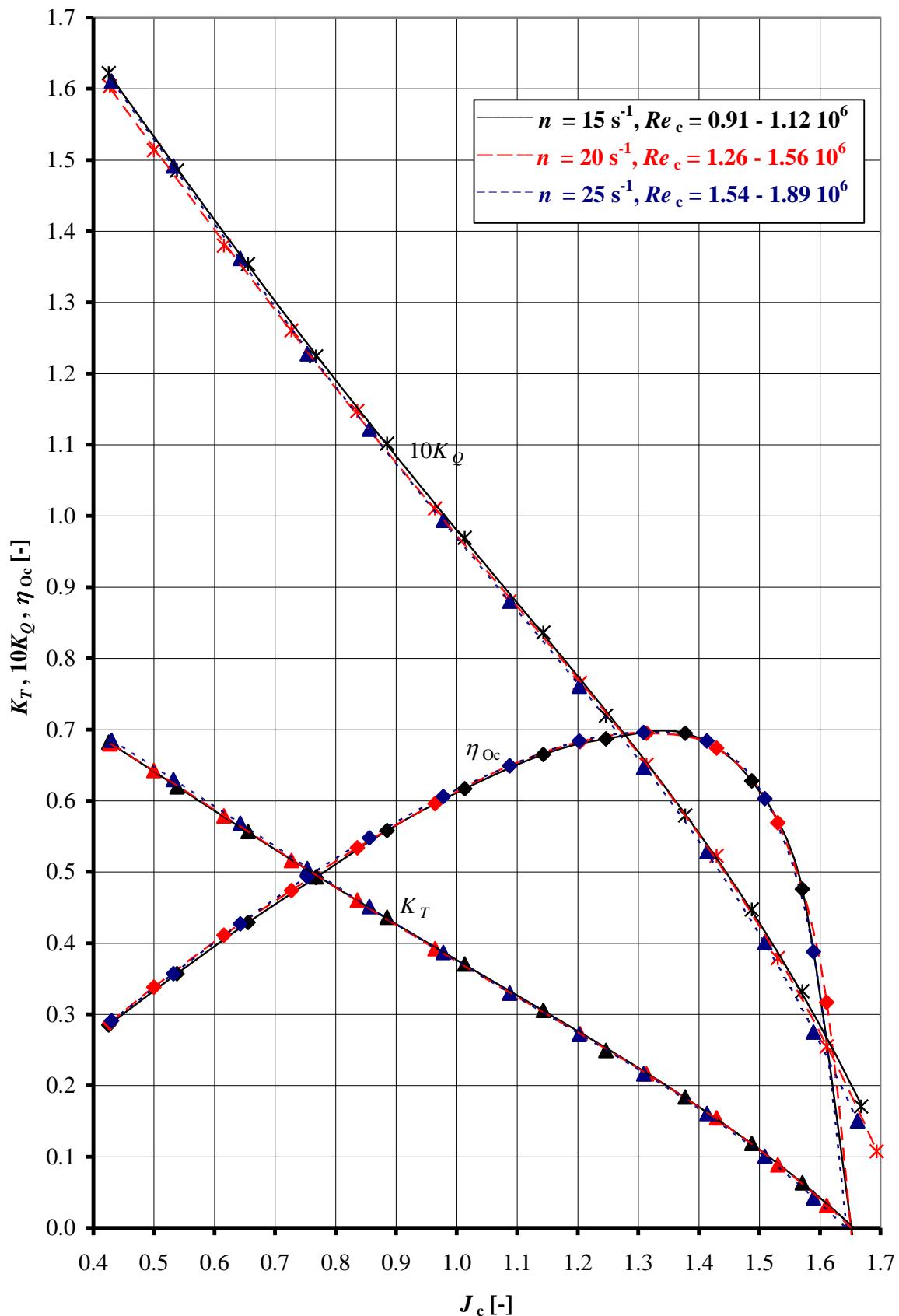
Model propeller VP1304 in the test section with dynamometer J25 (shaft diameter 50 mm)

DIAGRAMS/SKETCHES

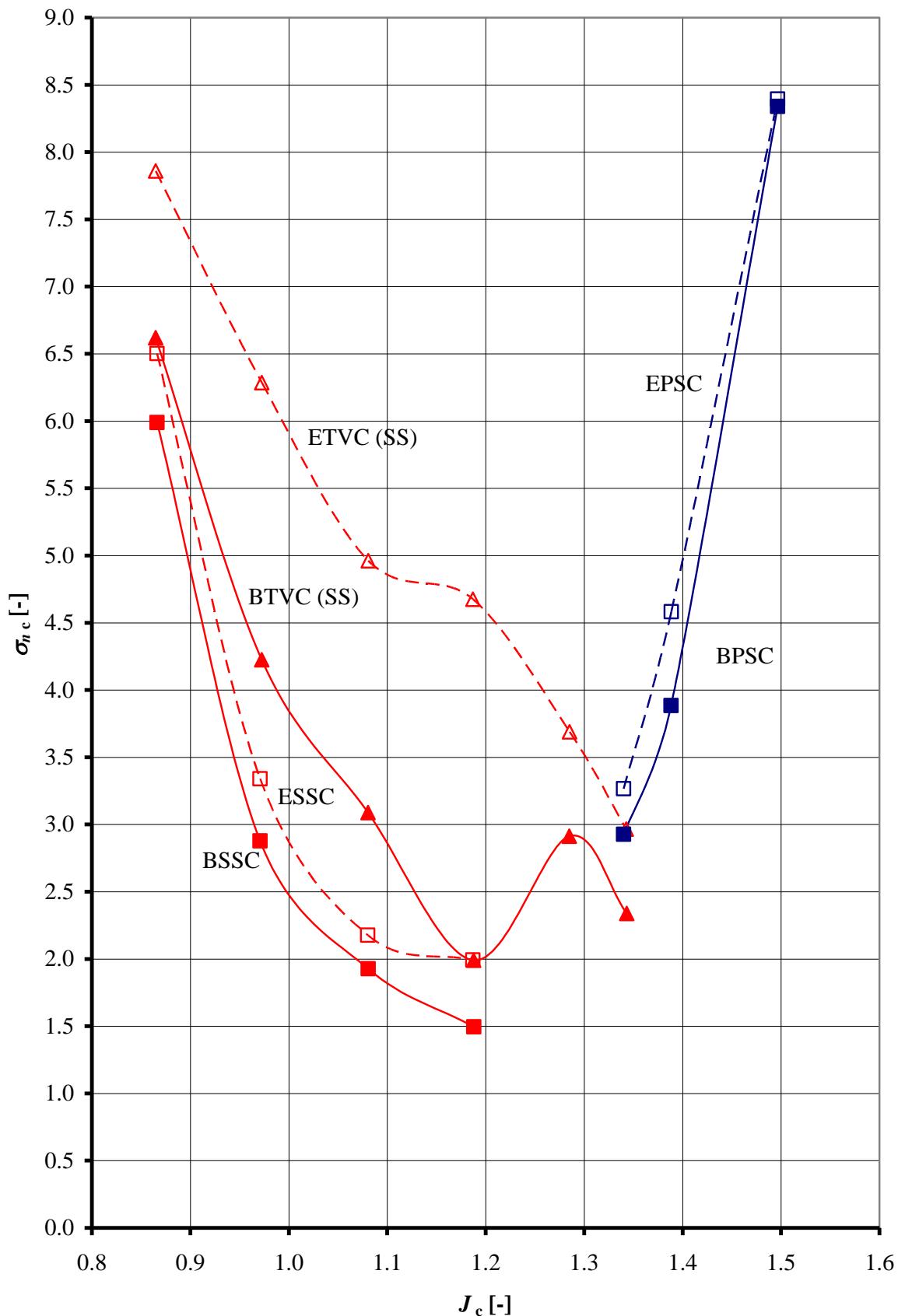


Cavitation tunnel type Kempf & Remmers K15A, test section 600 x 600 mm

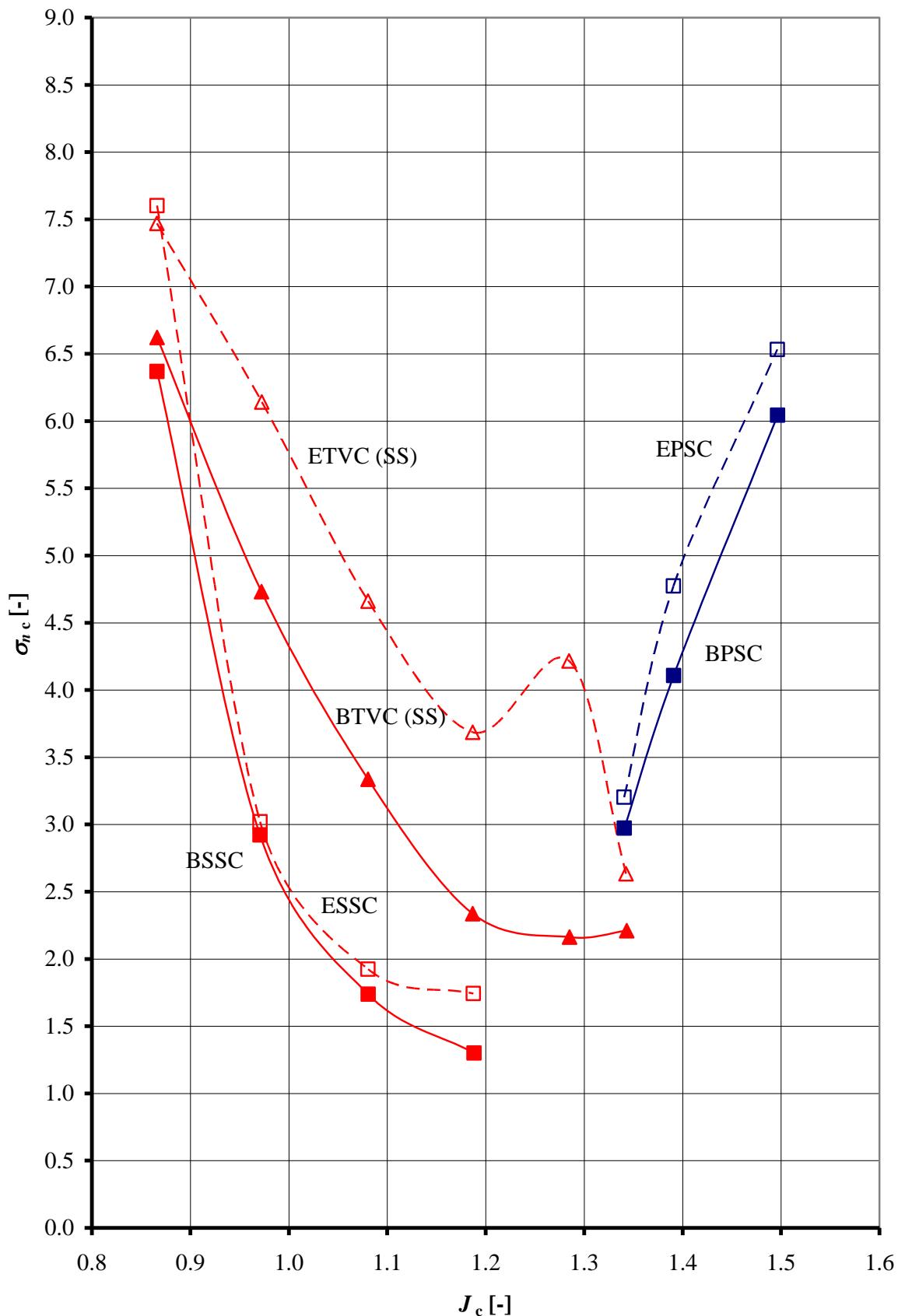
### Open water characteristics, measured in the cavitation tunnel

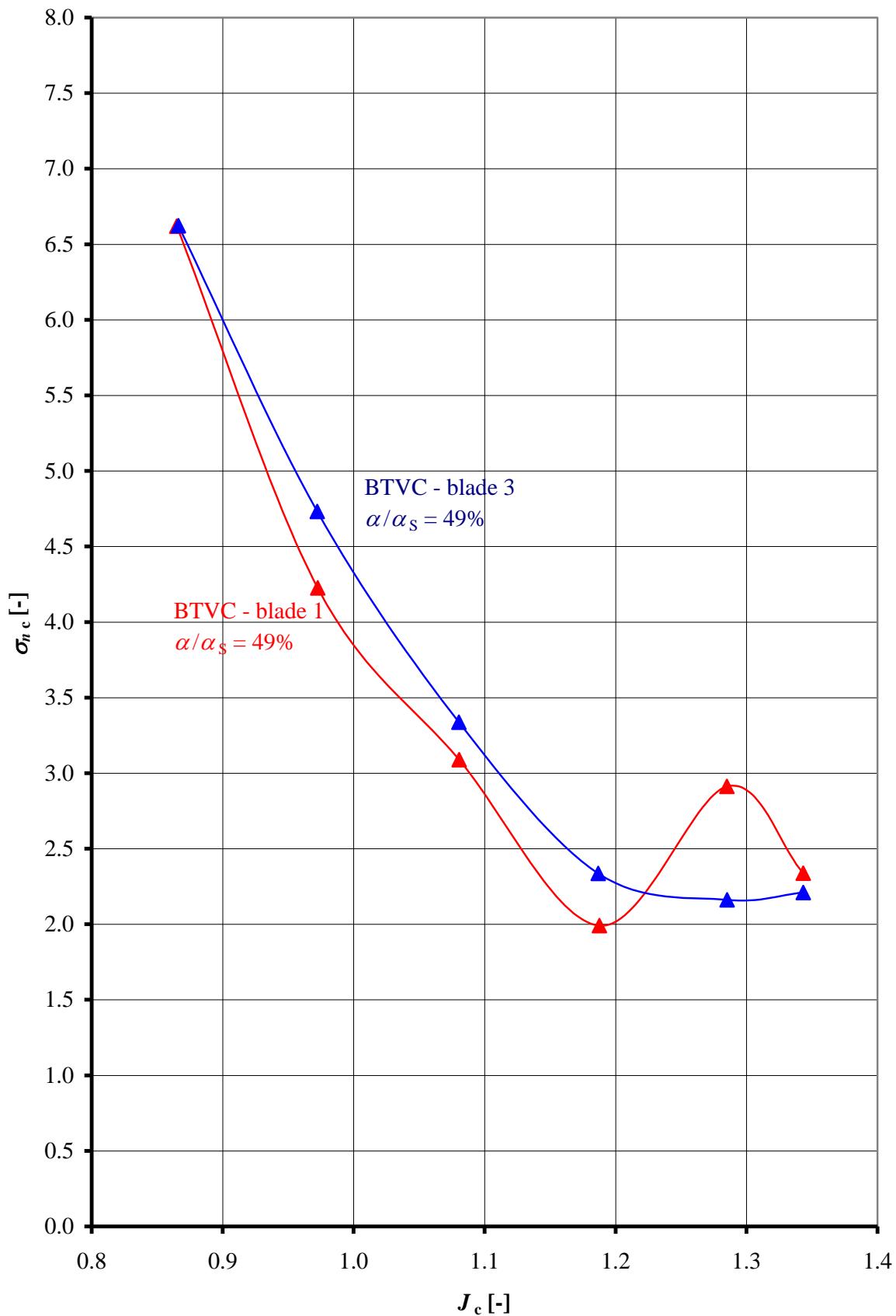


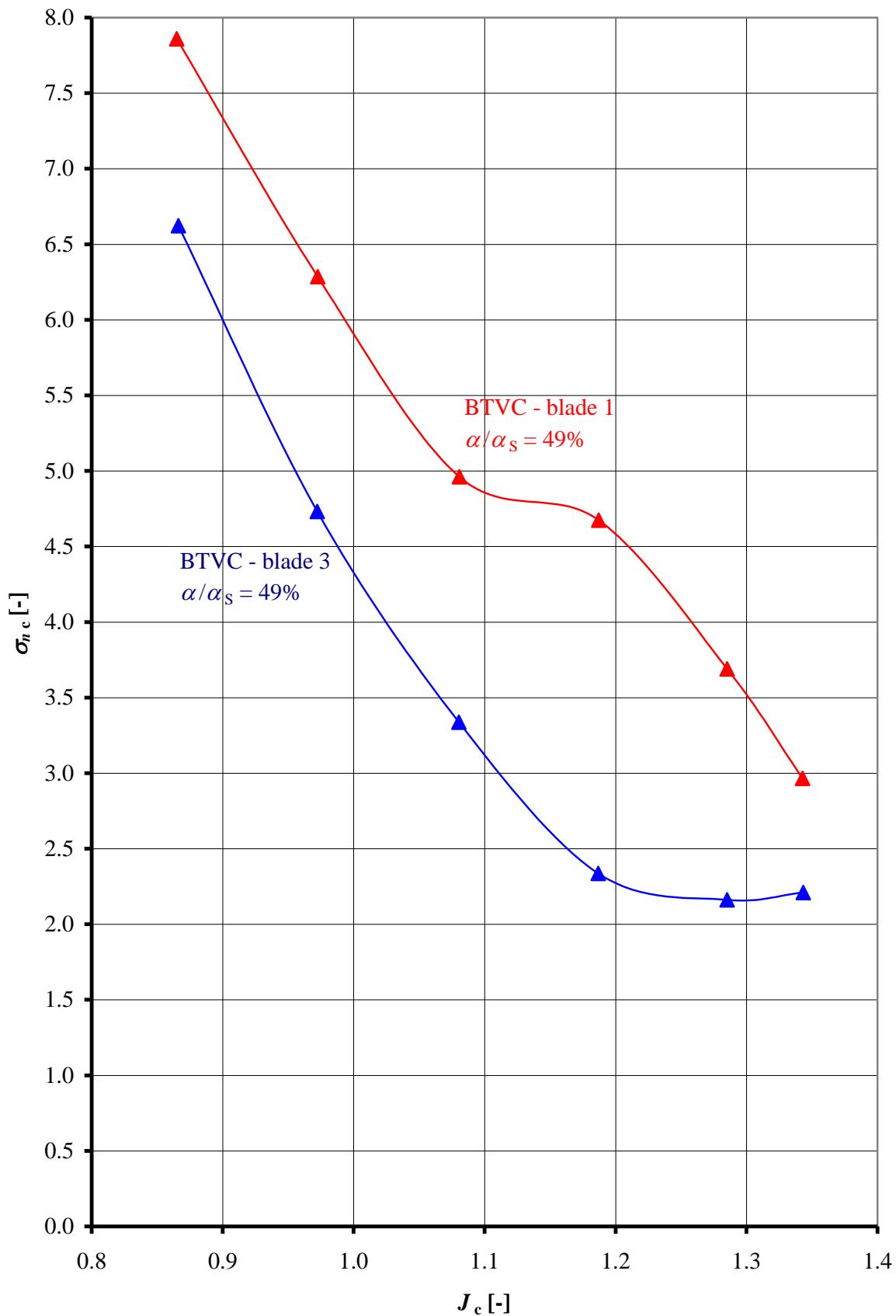
Cavitation bucket, VP1304, blade 1

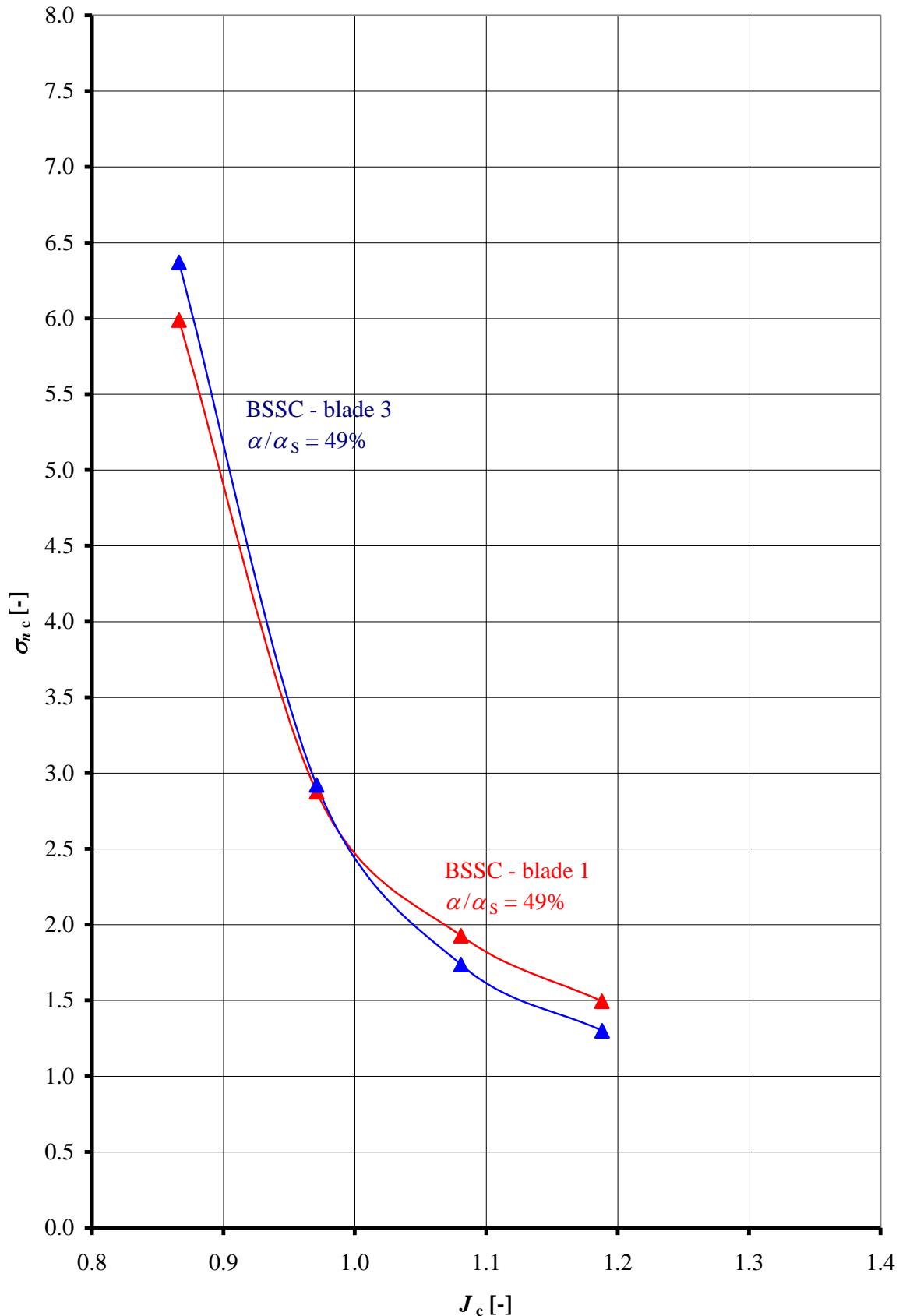


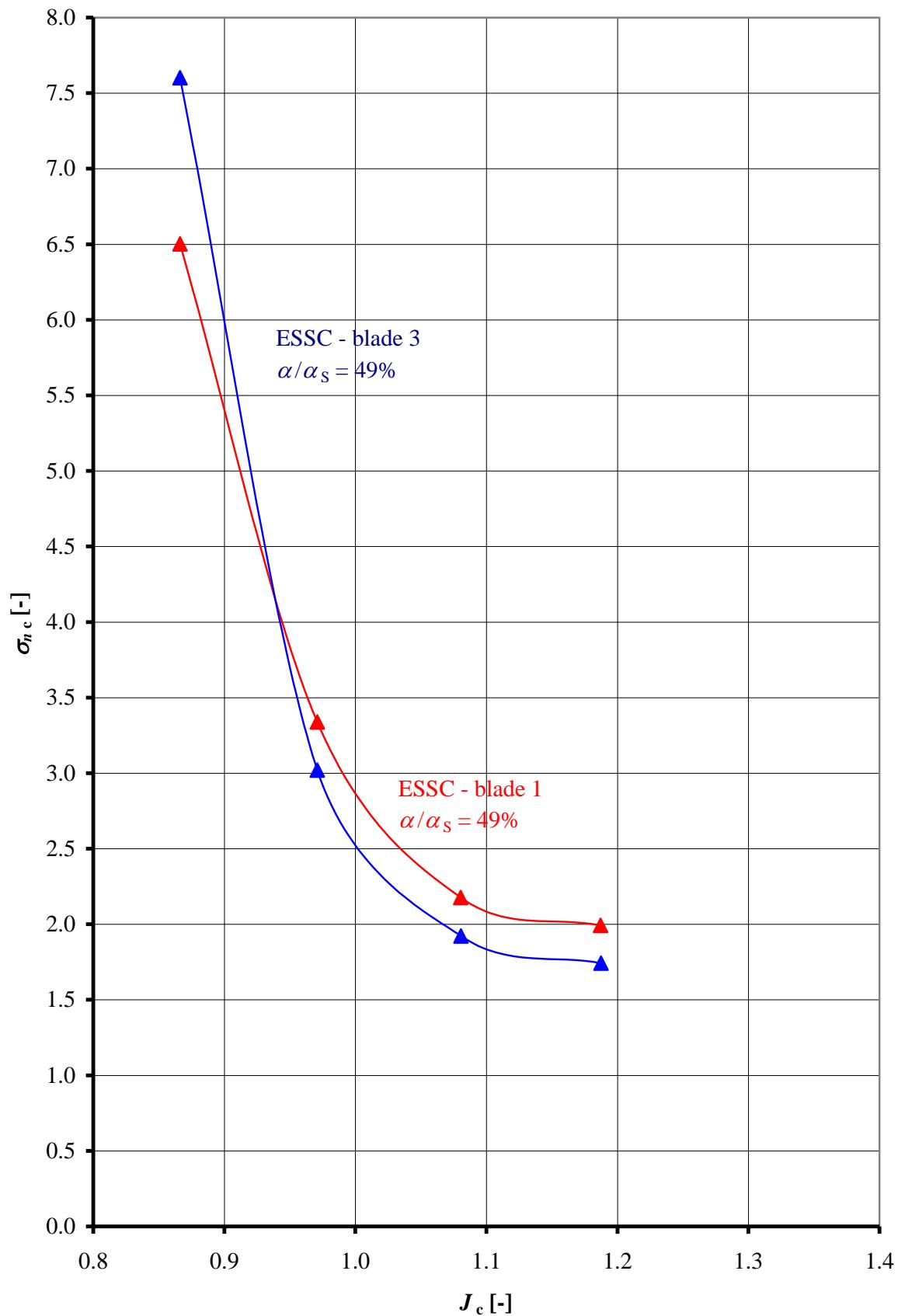
Cavitation bucket, VP1304, blade 3

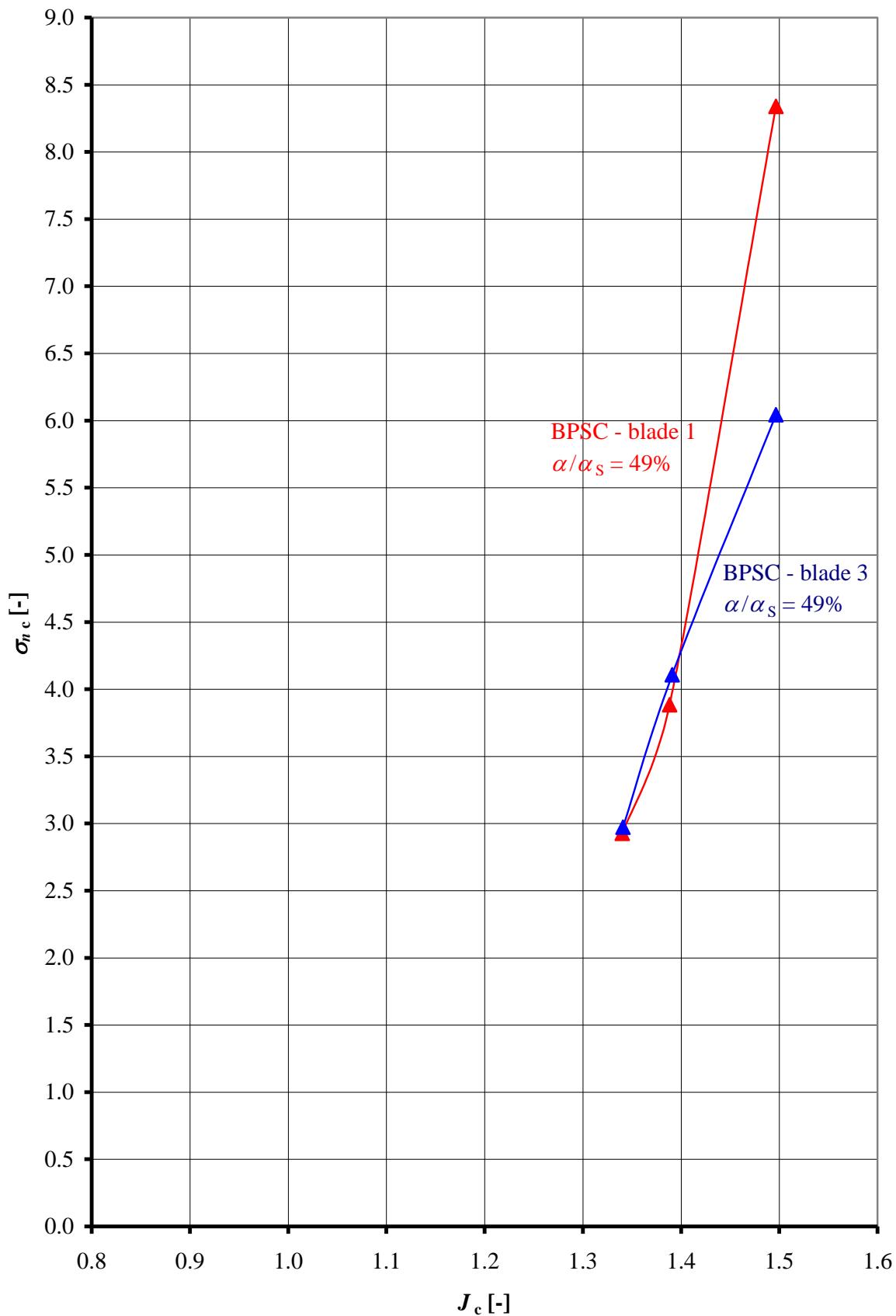


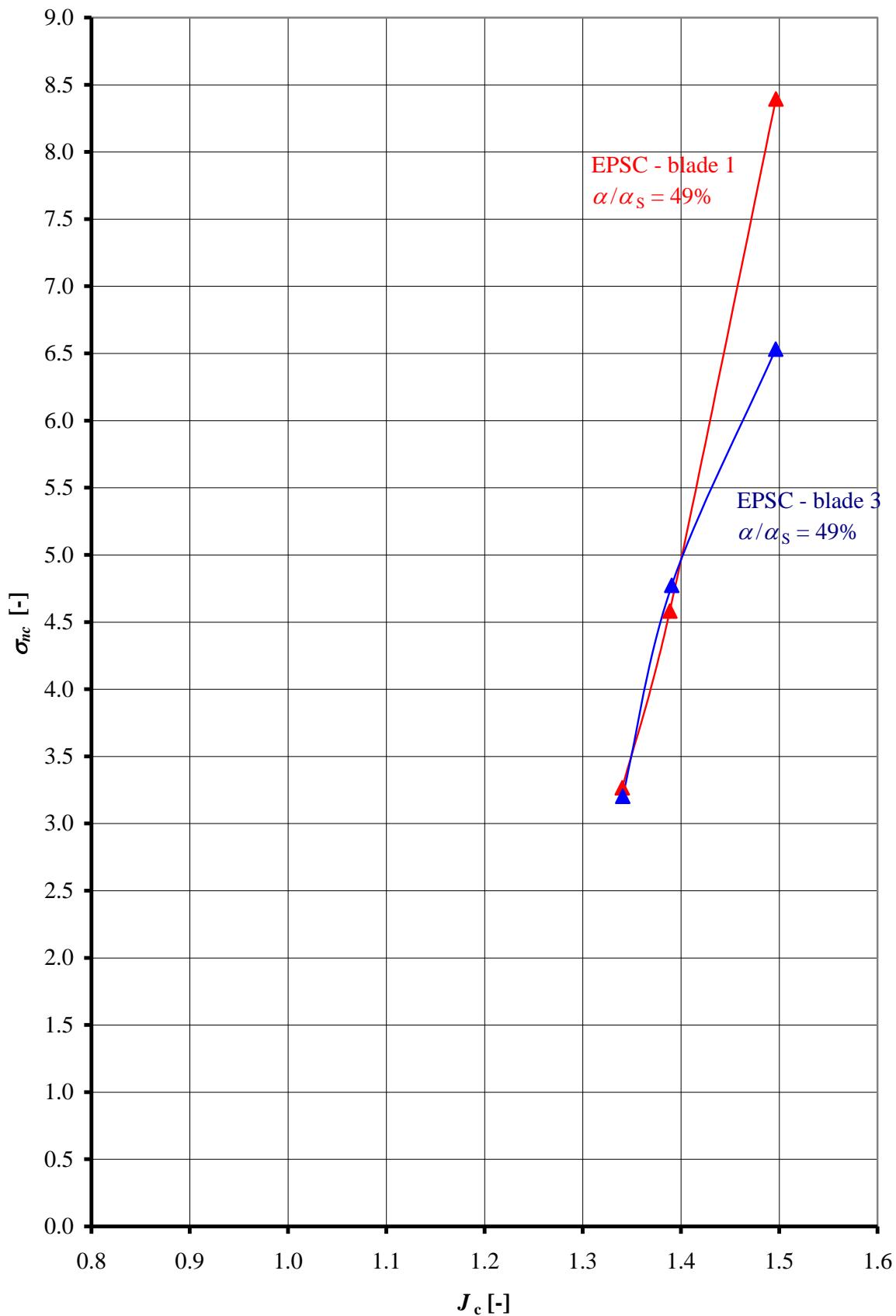
**Begin of tip vortex cavitation, VP1304, blades 1 and 3**

**End of tip vortex cavitation, VP1304, blades 1 and 3**

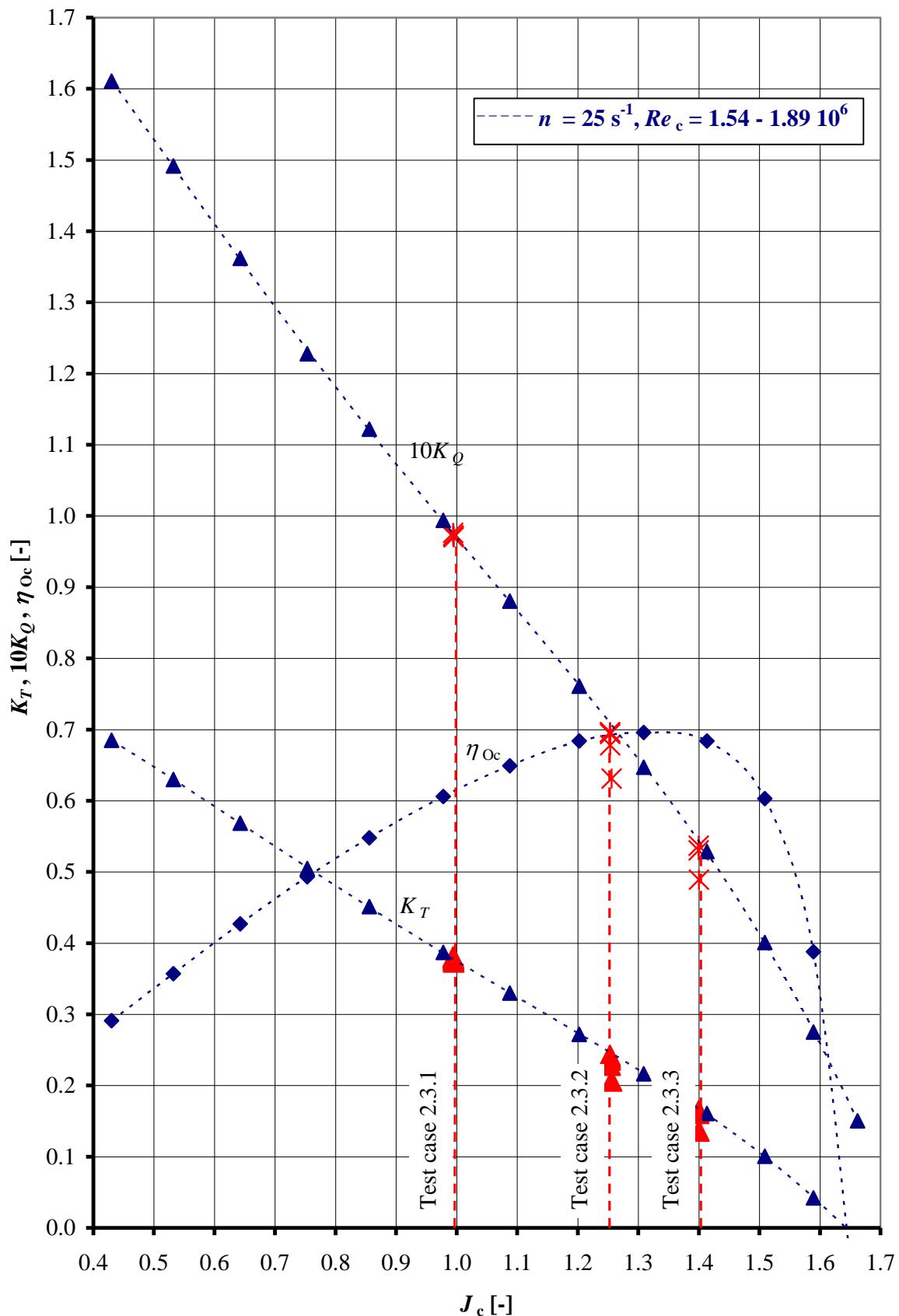
**Begin of suction side cavitation, VP1304, blades 1 and 3**

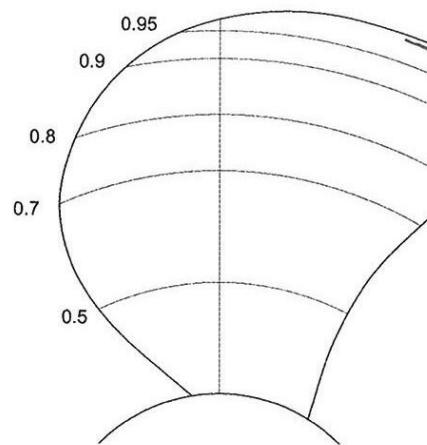
**End of suction side cavitation, VP1304, blades 1 and 3**

**Begin of pressure side cavitation, VP1304, blades 1 and 3**

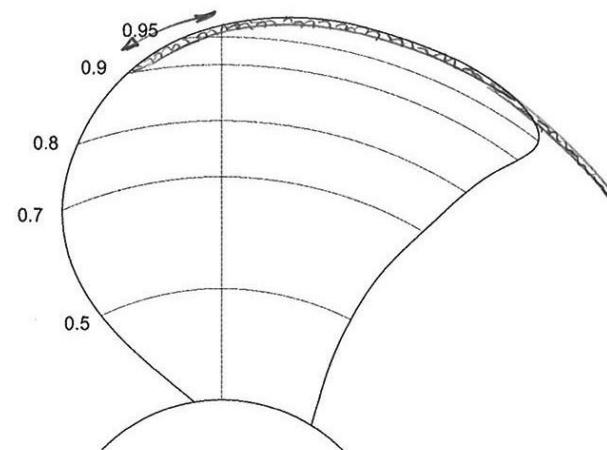
**End of pressure side cavitation, VP1304, blades 1 and 3**

### Working points for the cavitation observations

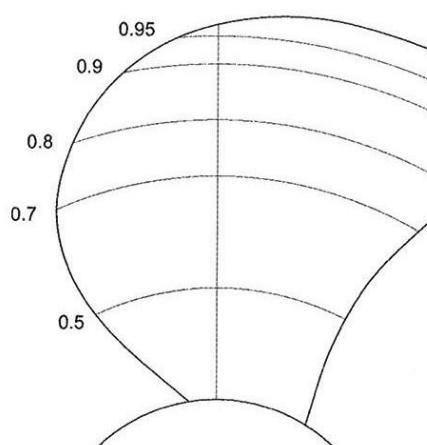


**Cavitation sketches, suction side, blade 1**

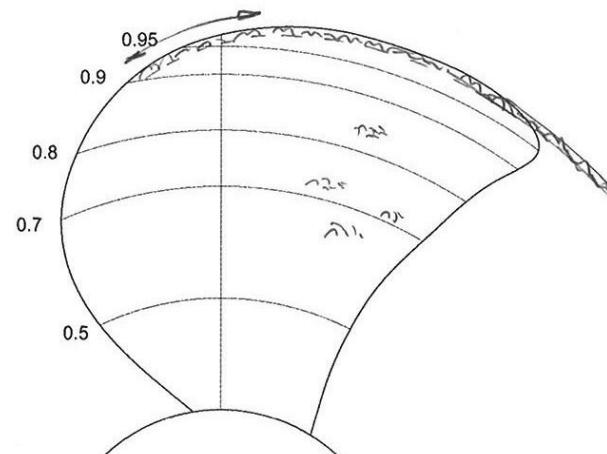
BTVC -  $J_c = 0.8649, K_T = 0.4473, \sigma_{nc} = 6.619$



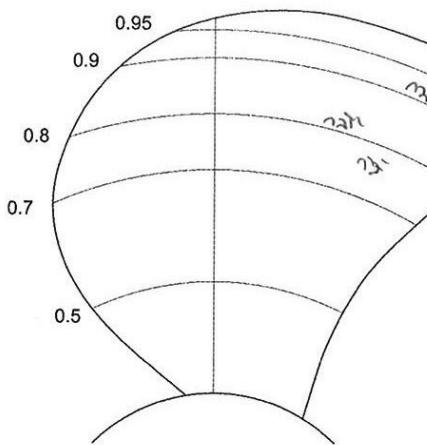
BSSC -  $J_c = 0.8663, K_T = 0.4447, \sigma_{nc} = 5.988$



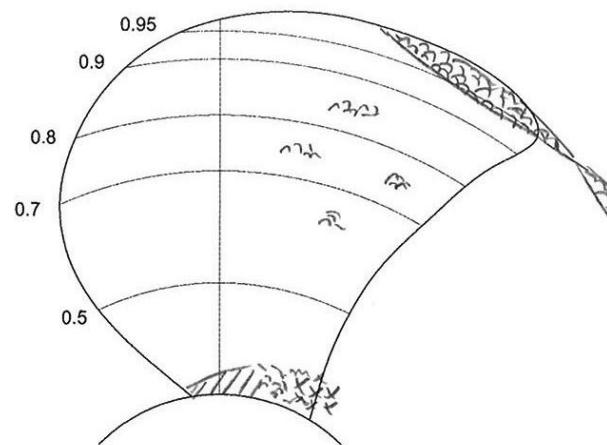
BTVC -  $J_c = 0.9725, K_T = 0.3870, \sigma_{nc} = 4.225$



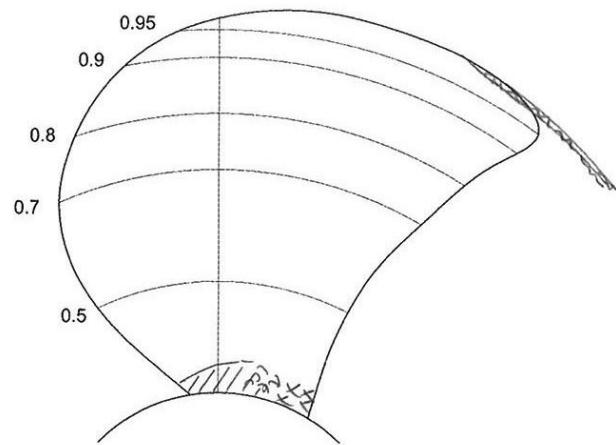
BSSC -  $J_c = 0.9709, K_T = 0.3880, \sigma_{nc} = 2.877$



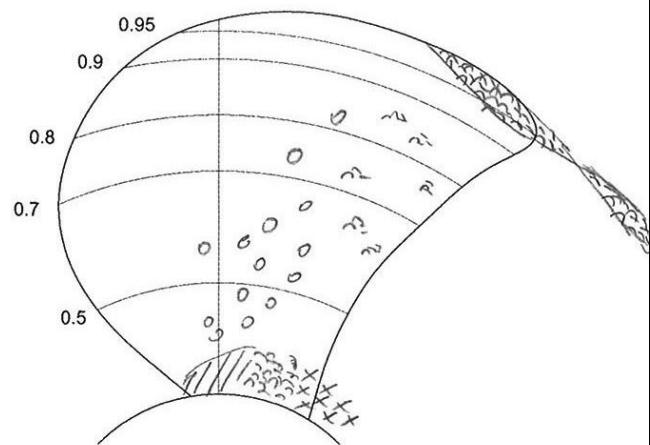
BTVC -  $J_c = 1.0805, K_T = 0.3291, \sigma_{nc} = 3.089$



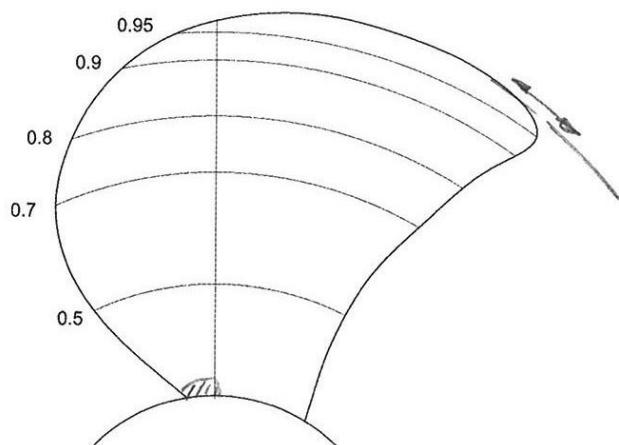
BSSC -  $J_c = 1.0807, K_T = 0.3158, \sigma_{nc} = 1.927$

**Cavitation sketches, suction side, blade 1**

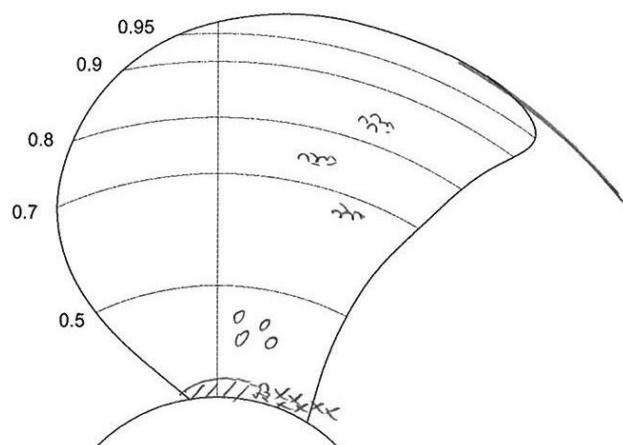
BTVC -  $J_c = 1.1877, K_T = 0.2628, \sigma_{nc} = 1.991$



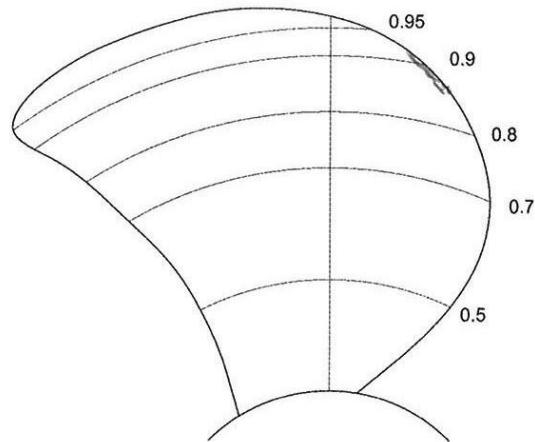
BSSC -  $J_c = 1.1880, K_T = 0.2454, \sigma_{nc} = 1.495$



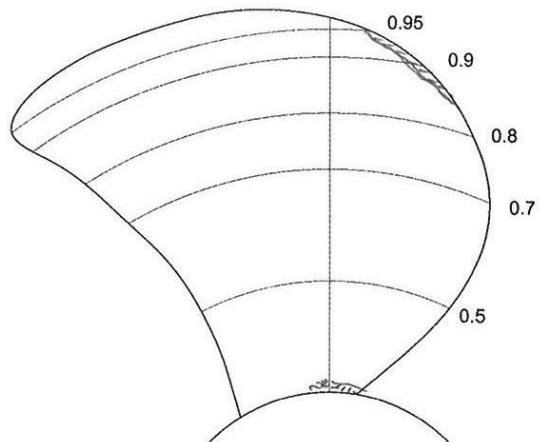
BTVC -  $J_c = 1.2850, K_T = 0.2227, \sigma_{nc} = 2.912$



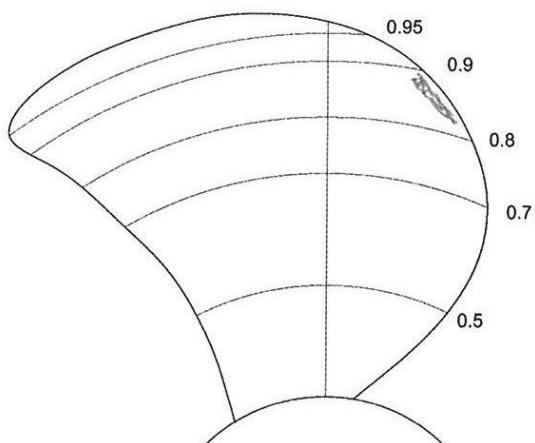
BTVC -  $J_c = 1.3433, K_T = 0.1869, \sigma_{nc} = 2.338$

**Cavitation sketches, pressure side, blade 1**

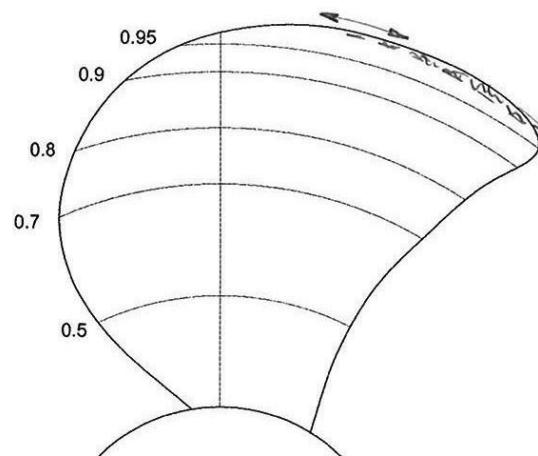
BPSC -  $J_c = 1.3402, K_T = 0.1945, \sigma_{nc} = 2.927$



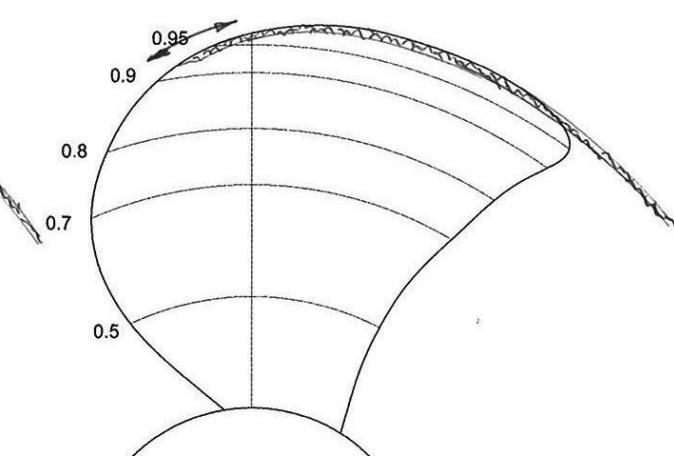
BPSC -  $J_c = 1.3884, K_T = 0.1724, \sigma_{nc} = 3.884$



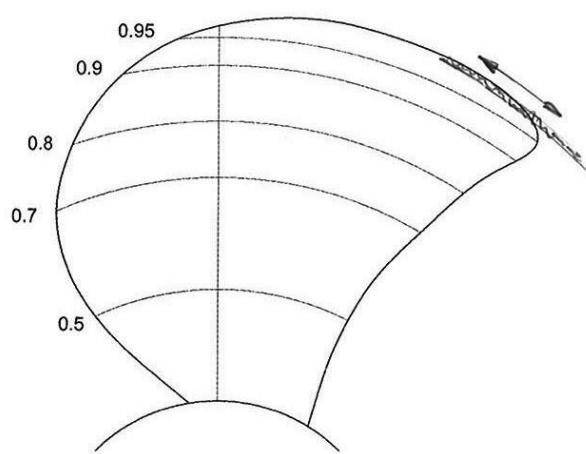
BPSC -  $J_c = 1.4966, K_T = 0.1067, \sigma_{nc} = 8.340$

**Cavitation sketches, suction side, blade 3**

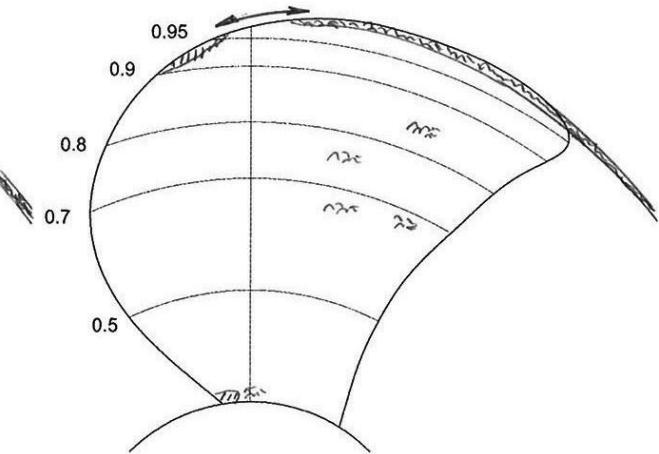
BTVC -  $J_c = 0.8662, K_T = 0.4478, \sigma_{nc} = 6.622$



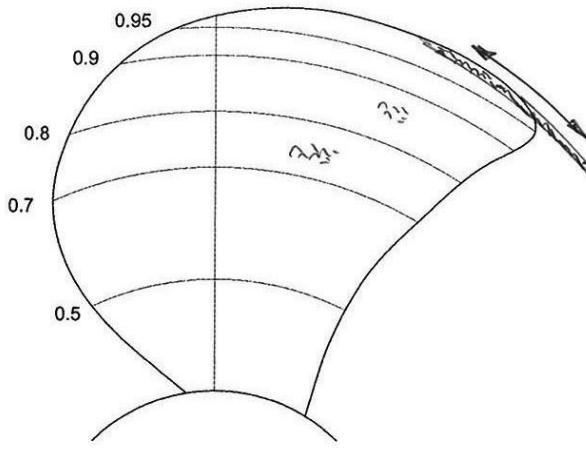
BSSC -  $J_c = 0.8663, K_T = 0.4439, \sigma_{nc} = 6.369$



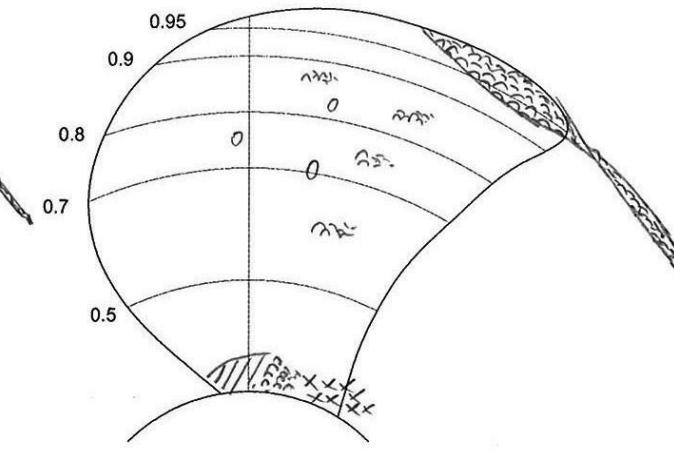
BTVC -  $J_c = 0.9722, K_T = 0.3877, \sigma_{nc} = 4.731$



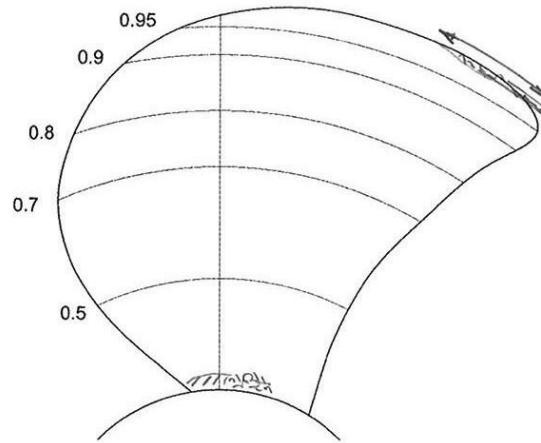
BSSC -  $J_c = 0.9709, K_T = 0.3899, \sigma_{nc} = 2.921$



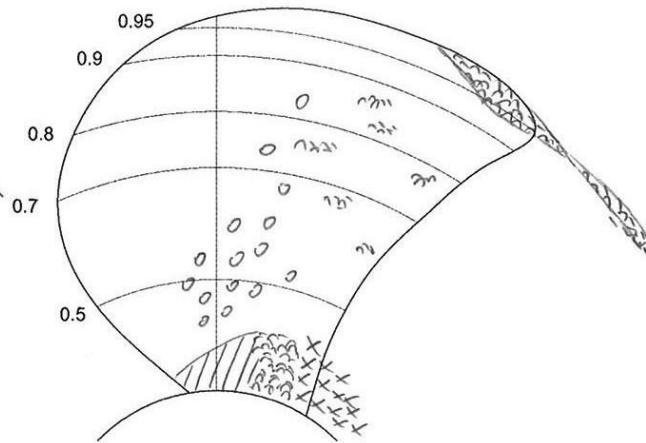
BTVC -  $J_c = 1.0804, K_T = 0.3309, \sigma_{nc} = 3.337$



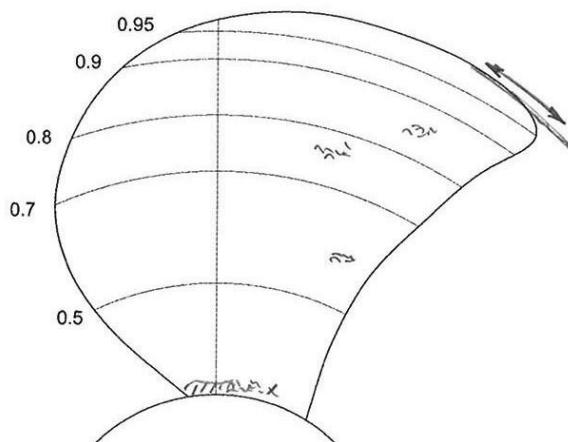
BSSC -  $J_c = 1.0807, K_T = 0.3122, \sigma_{nc} = 1.737$

**Cavitation sketches, suction side, blade 3**

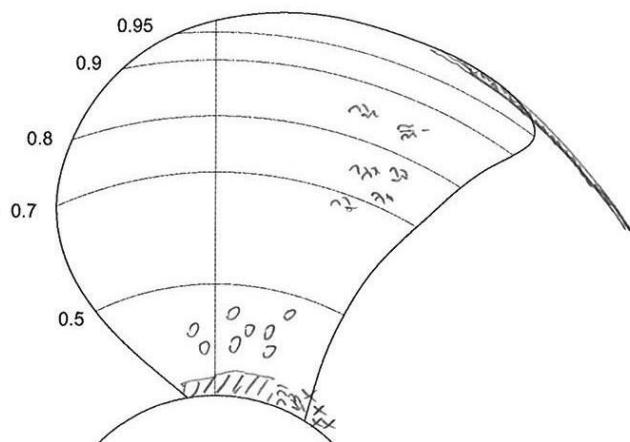
BTVC -  $J_c = 1.1867, K_T = 0.2736, \sigma_{nc} = 2.336$



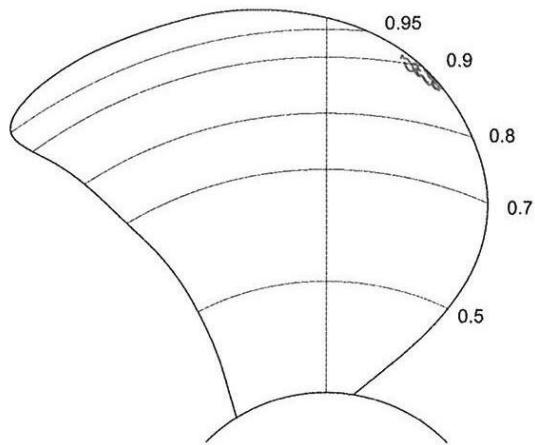
BSSC -  $J_c = 1.1882, K_T = 0.2387, \sigma_{nc} = 1.300$



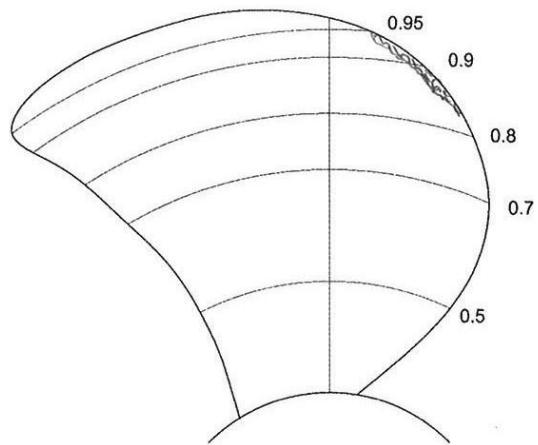
BTVC -  $J_c = 1.2852, K_T = 0.2137, \sigma_{nc} = 2.162$



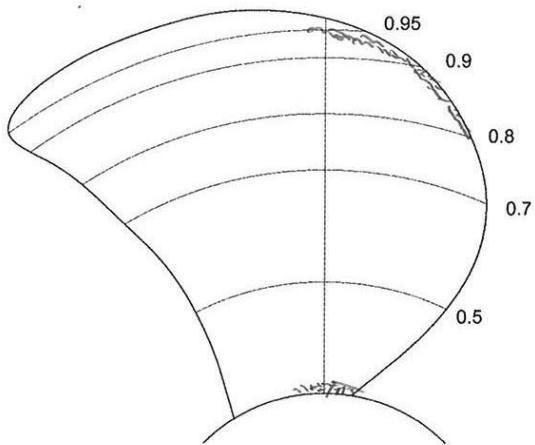
BTVC -  $J_c = 1.3433, K_T = 0.1841, \sigma_{nc} = 2.210$

**Cavitation sketches, pressure side, blade 3**

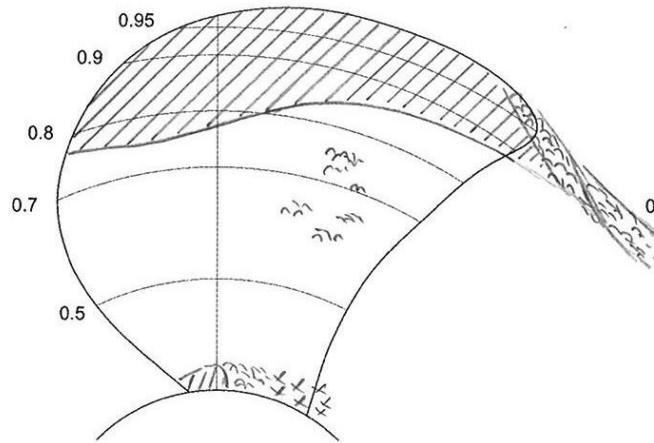
BPSC -  $J_c = 1.3409, K_T = 0.1966, \sigma_{nc} = 2.973$



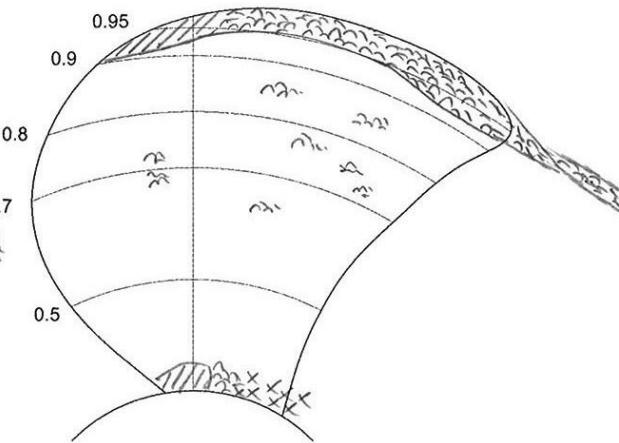
BPSC -  $J_c = 1.3911, K_T = 0.1705, \sigma_{nc} = 4.107$



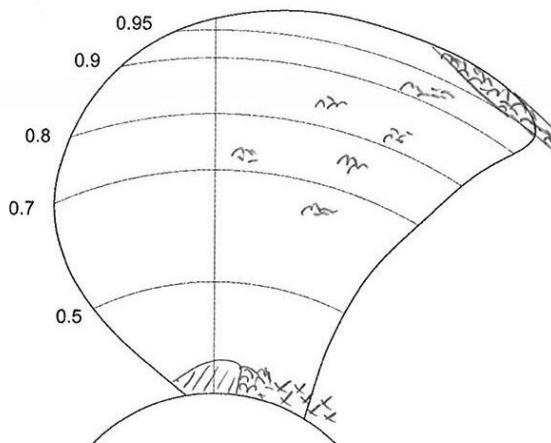
BPSC -  $J_c = 1.4967, K_T = 0.1034, \sigma_{nc} = 6.043$

**Cavitation sketches, begin of thrust deduction, blade 3**

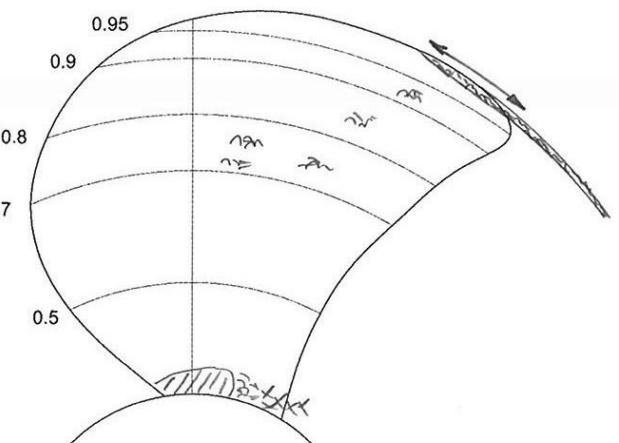
TD -  $J_c = 0.8662, K_T = 0.4393, \sigma_{nc} = 1.901$



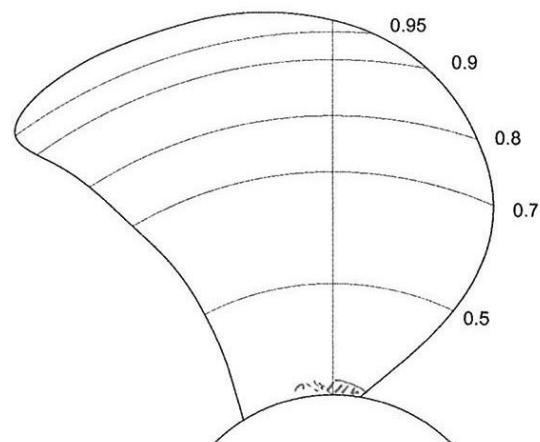
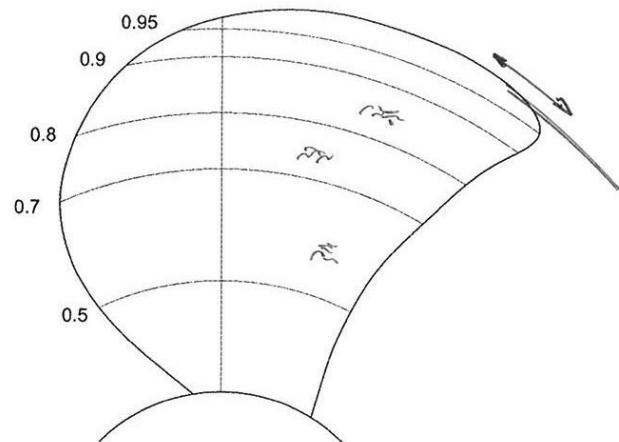
TD -  $J_c = 0.9714, K_T = 0.3819, \sigma_{nc} = 2.021$



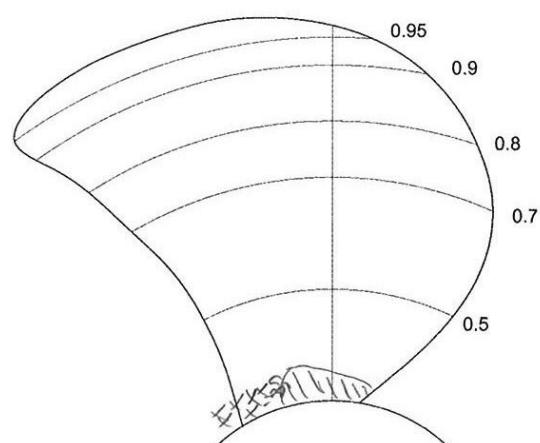
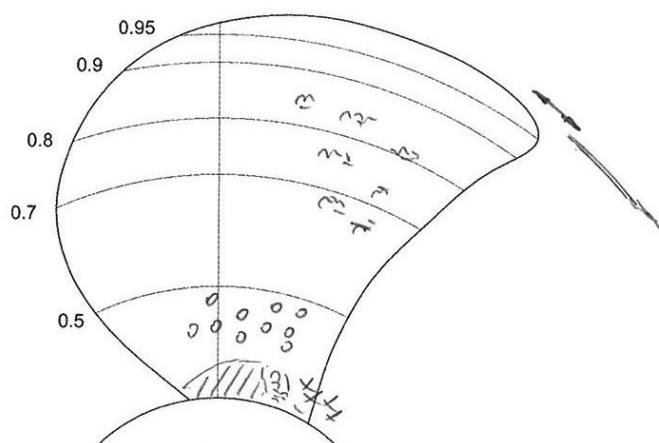
TD -  $J_c = 1.0805, K_T = 0.3181, \sigma_{nc} = 1.923$



TD -  $J_c = 1.1866, K_T = 0.2706, \sigma_{nc} = 2.138$

**Cavitation sketches, begin of thrust deduction, blade 3**

TD -  $J_c = 1.2854, K_T = 0.2217, \sigma_{nc} = 2.515$



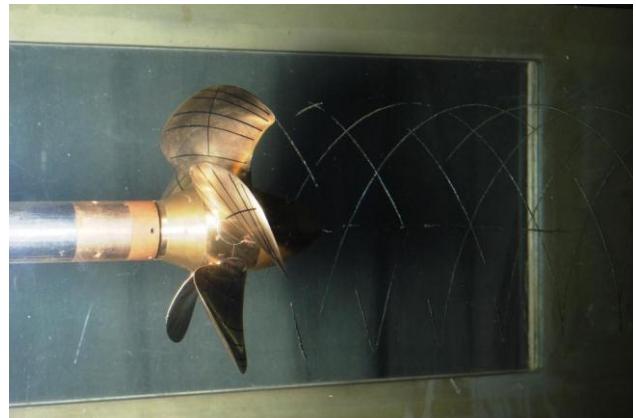
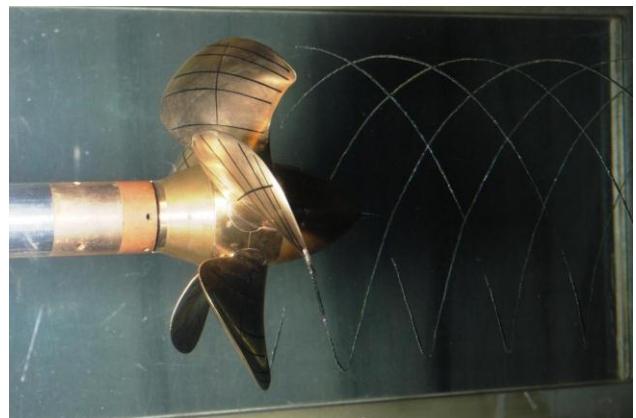
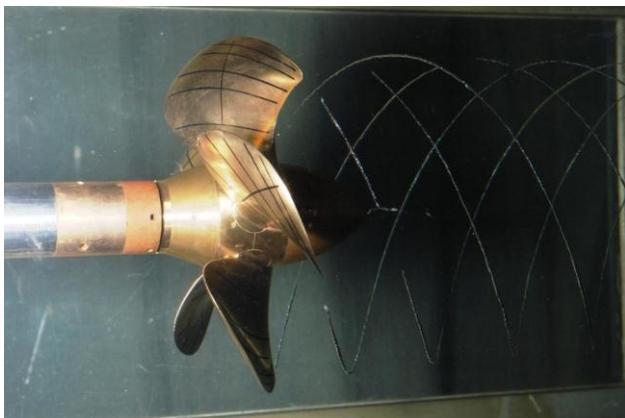
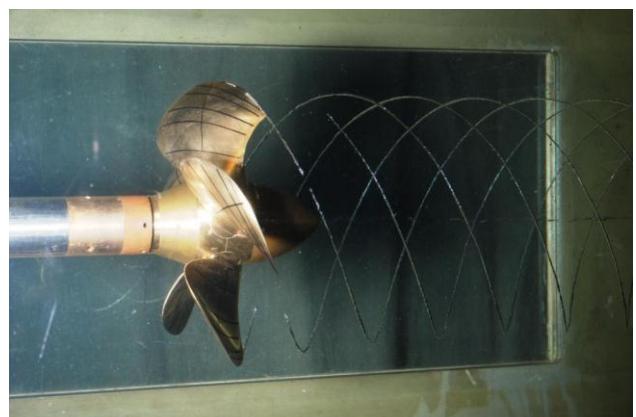
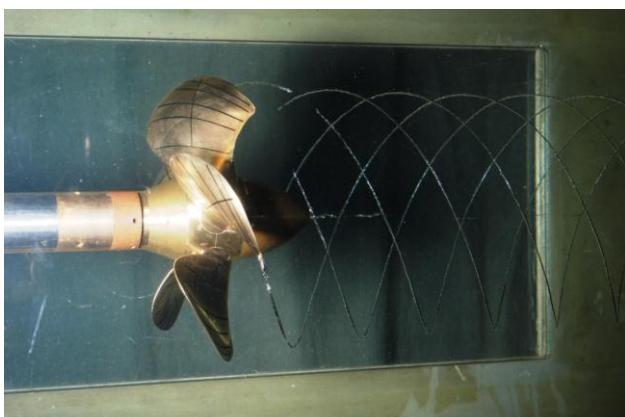
TD -  $J_c = 1.3425, K_T = 0.1926, \sigma_{nc} = 2.633$

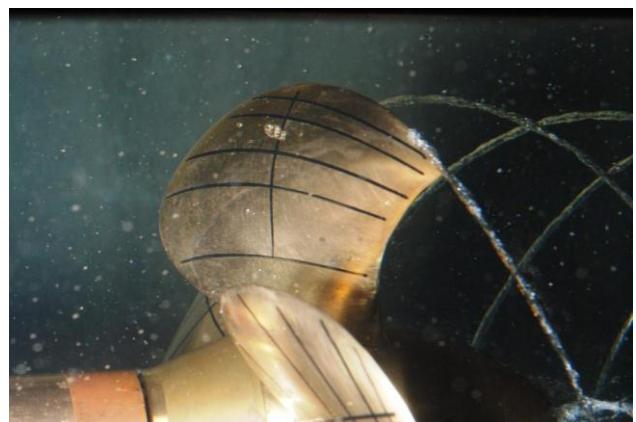
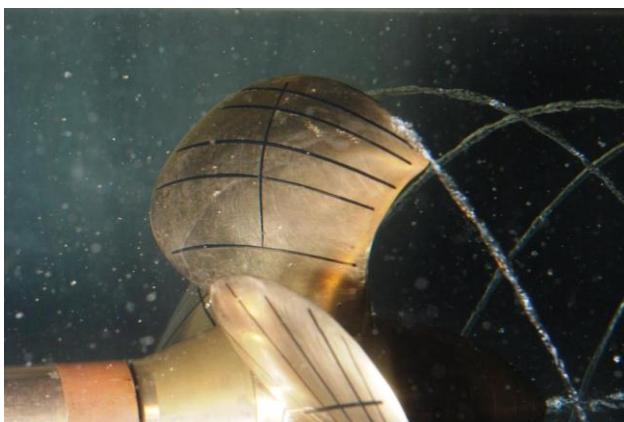
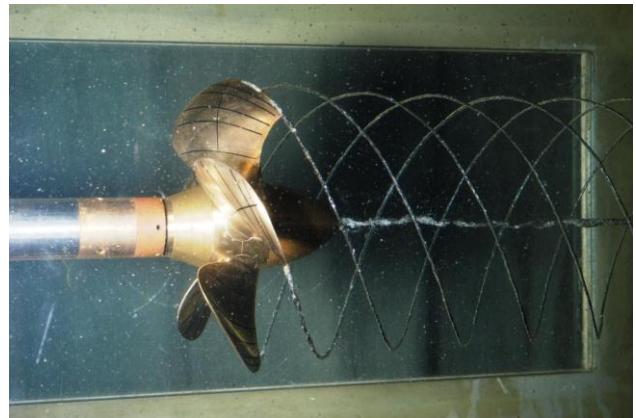
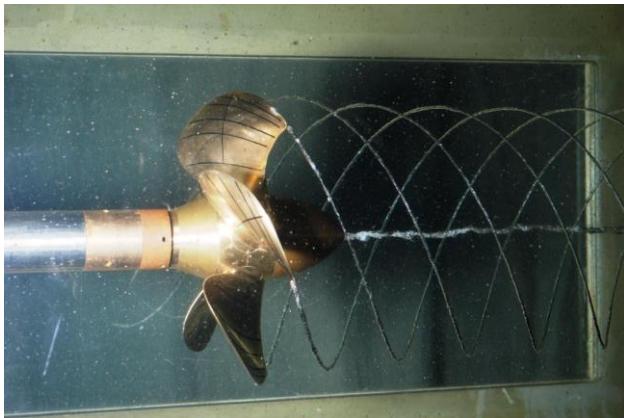
**Test arrangement in the cavitation tunnel**

Measurement of idle torque with a dummy hub

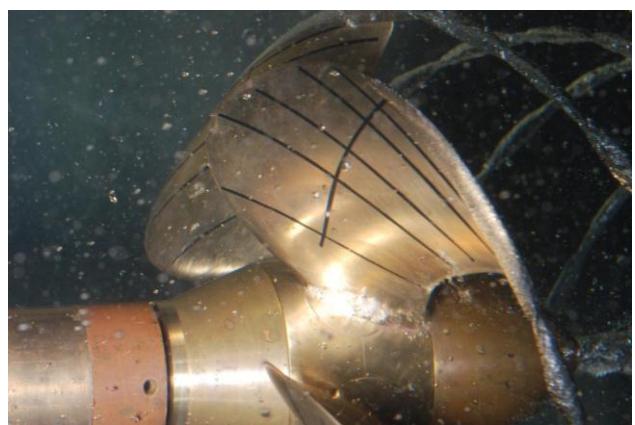
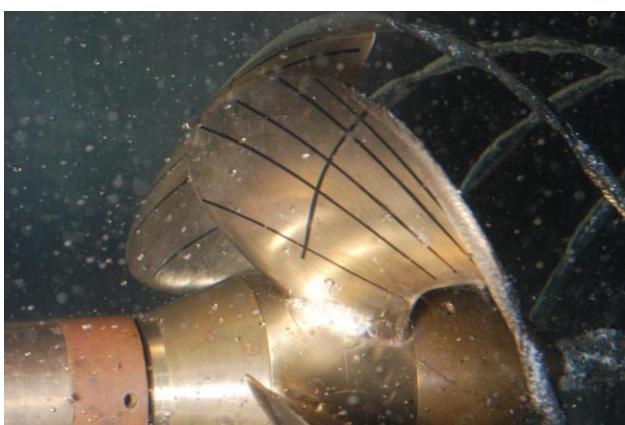
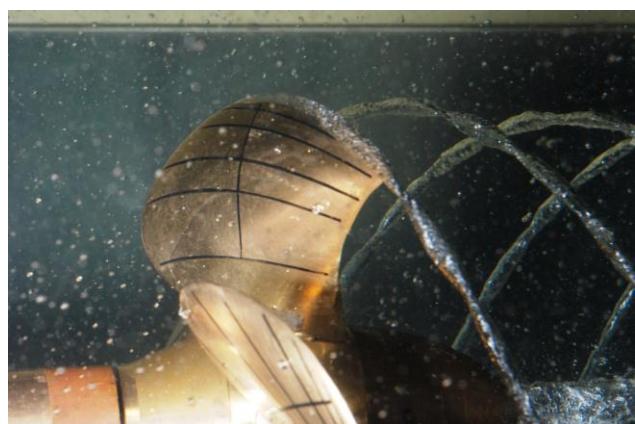
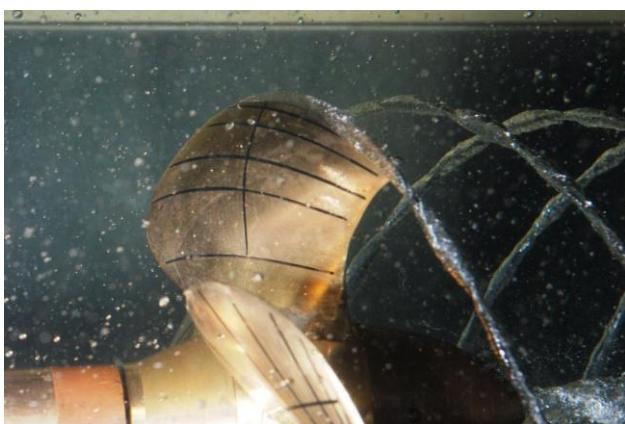
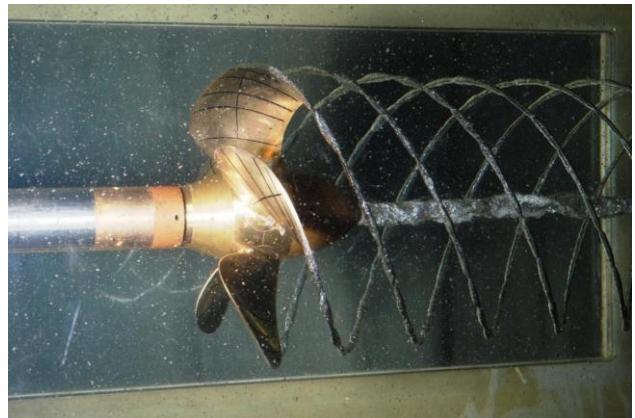


Model propeller VP1304

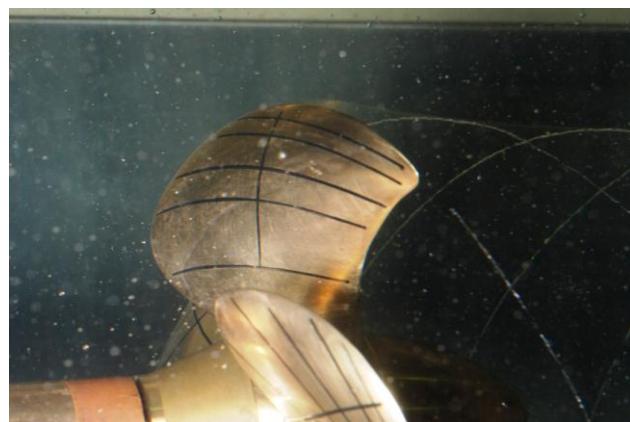
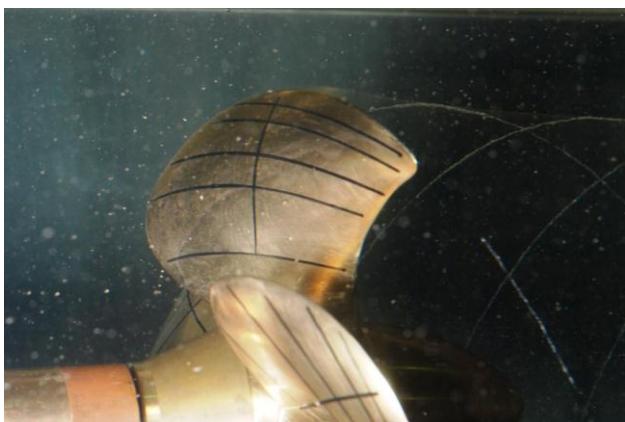
**Cavitation observation, variation of the cavitation number,  $J_c = 0.9945$**  $K_T = 0.3805, 10K_Q = 0.9762, \sigma_{nc} = 5.076$  $K_T = 0.3779, 10K_Q = 0.9720, \sigma_{nc} = 4.578$  $K_T = 0.3780, 10K_Q = 0.9726, \sigma_{nc} = 4.077$

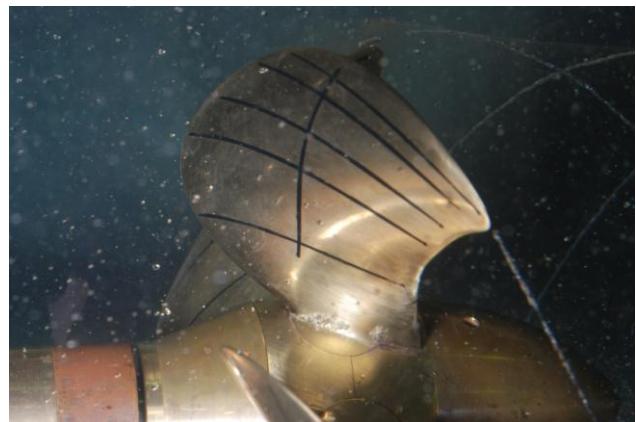
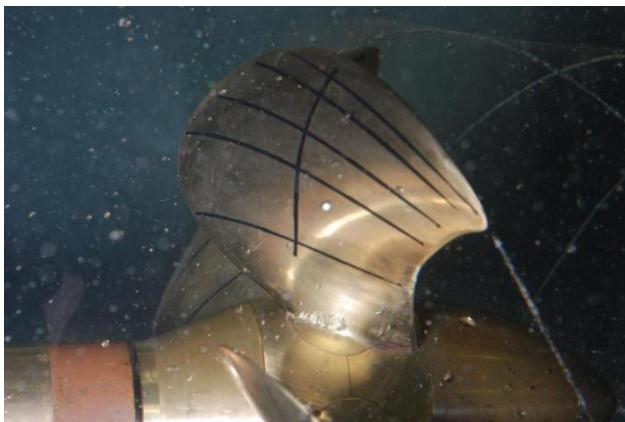
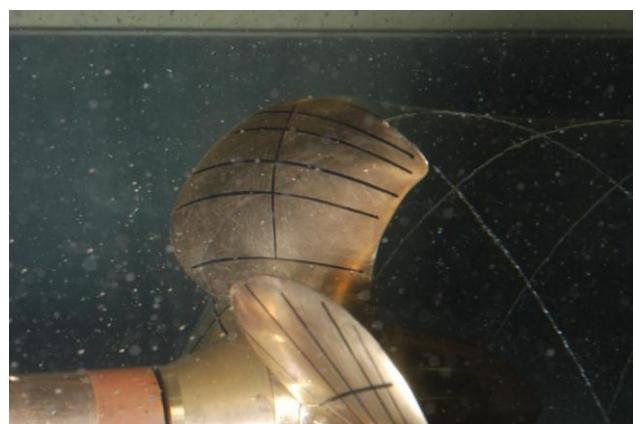
**Cavitation observation, variation of the cavitation number,  $J_c = 0.9945$** 

$$K_T = 0.3758, 10K_Q = 0.9709, \sigma_{nc} = 3.075$$

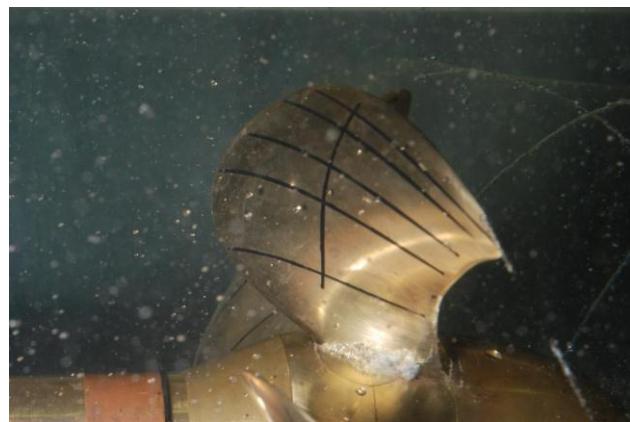
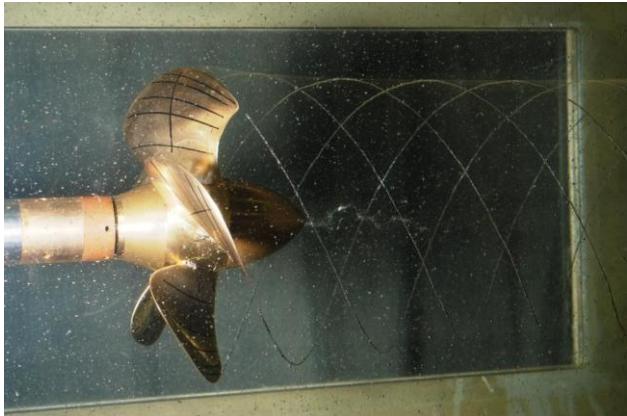
**Cavitation observation, variation of the cavitation number,  $J_c = 0.9945$** **PHOTOGRAPHS**

$$K_T = 0.3735, 10K_Q = 0.9698, \sigma_{nc} = 2.074$$

**Cavitation observation, variation of the cavitation number,  $J_c = 1.2535$**  $K_T = 0.2421, 10K_Q = 0.6962, \sigma_{nc} = 3.062$

**Cavitation observation, variation of the cavitation number,  $J_c = 1.2535$** **PHOTOGRAPHS**

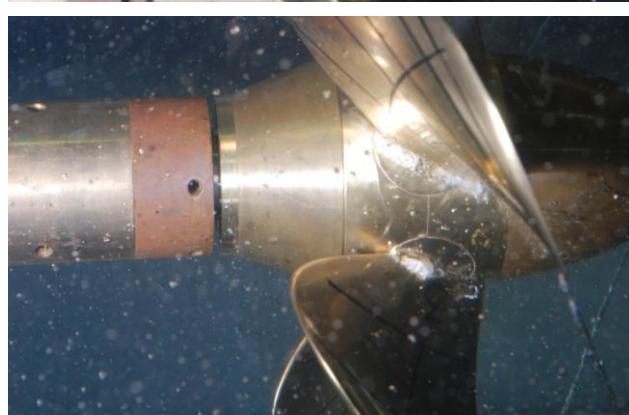
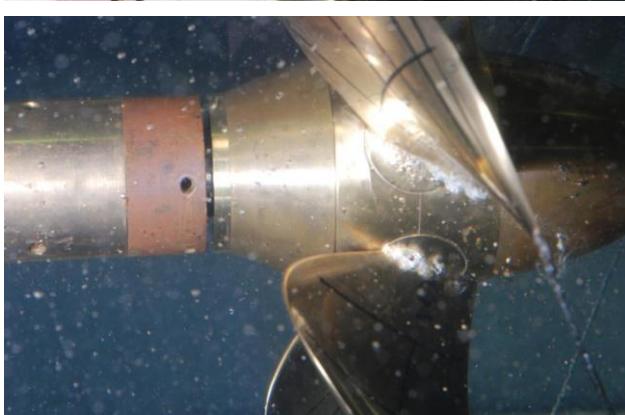
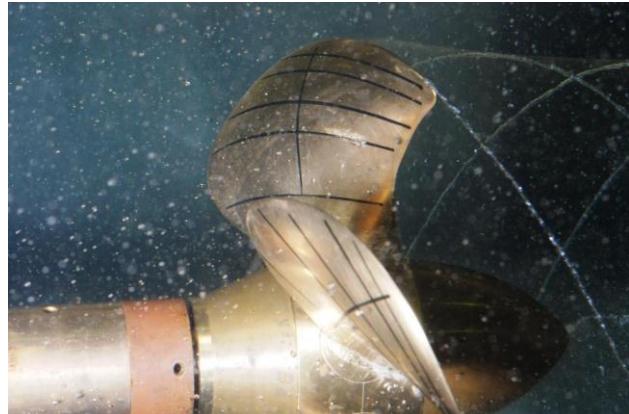
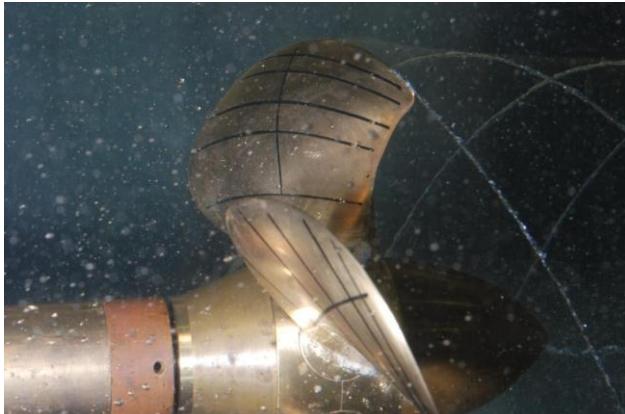
$$K_T = 0.2397, 10K_Q = 0.6963, \sigma_{nc} = 2.560$$

**Cavitation observation, variation of the cavitation number,  $J_c = 1.2535$** **PHOTOGRAPHS**

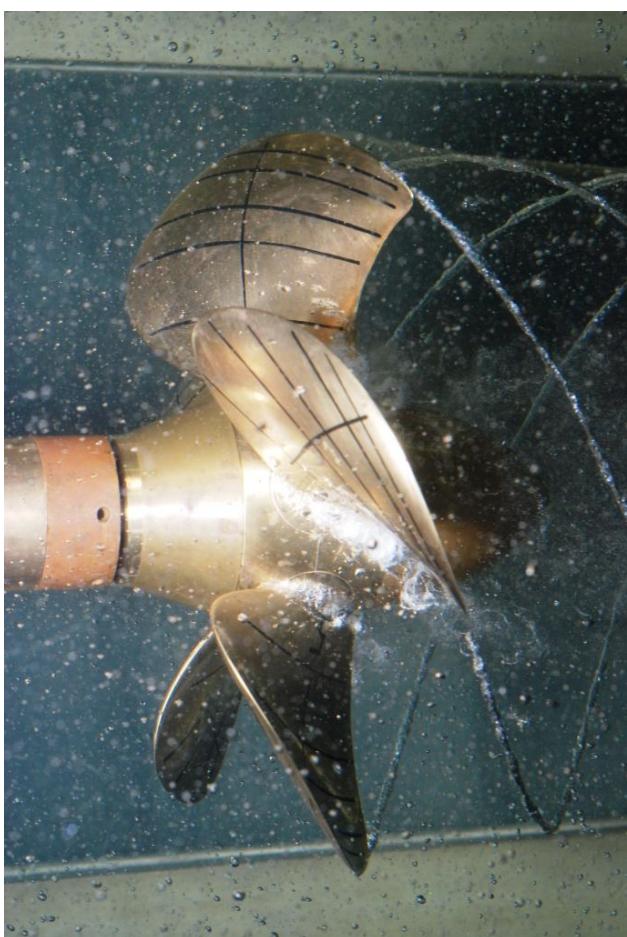
$$K_T = 0.2359, 10K_Q = 0.6938, \sigma_{nc} = 2.259$$

**Cavitation observation, variation of the cavitation number,  $J_c = 1.2535$** **PHOTOGRAPHS**

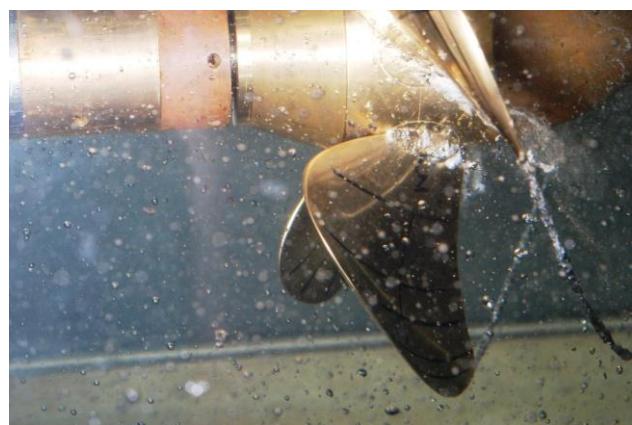
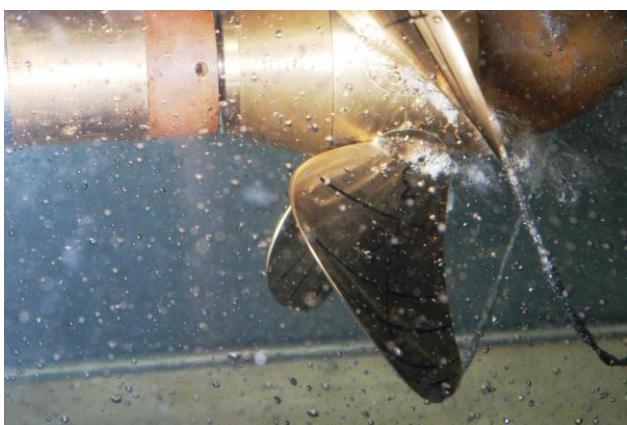
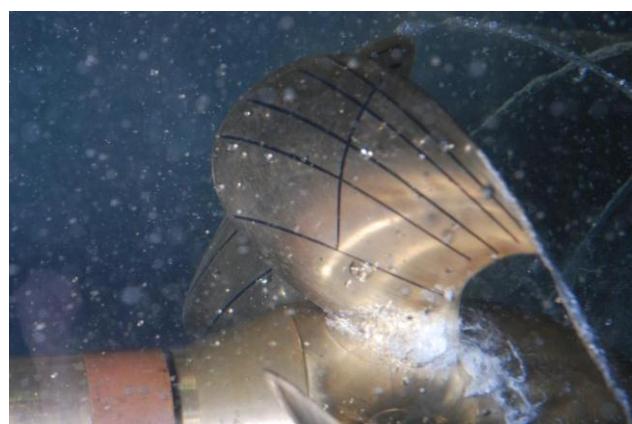
$$K_T = 0.2286, 10K_Q = 0.6778, \sigma_{nc} = 2.059$$

**Cavitation observation, variation of the cavitation number,  $J_c = 1.2535$** **PHOTOGRAPHS**

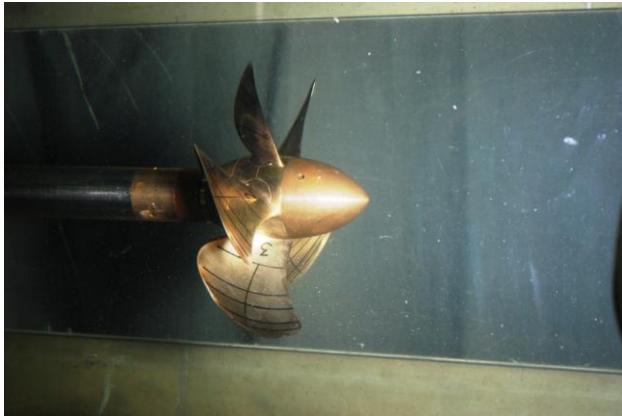
$$K_T = 0.2286, 10K_Q = 0.6778, \sigma_{nc} = 2.059$$

**Cavitation observation, variation of the cavitation number,  $J_c = 1.2535$** **PHOTOGRAPHS**

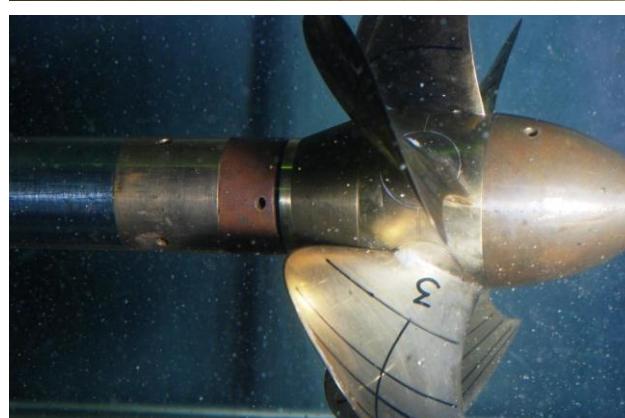
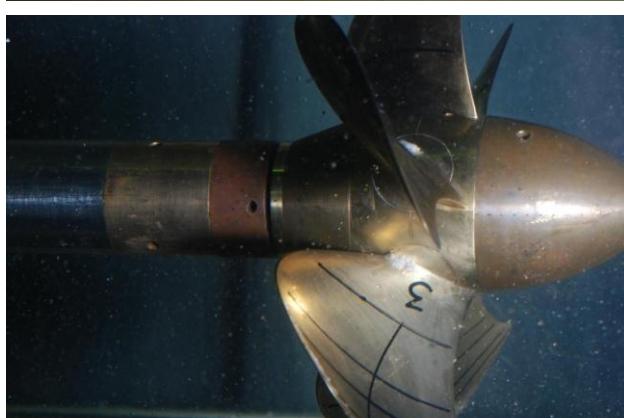
$$K_T = 0.2064, 10K_Q = 0.6312, \sigma_{nc} = 1.456$$

**Cavitation observation, variation of the cavitation number,  $J_c = 1.2535$** **PHOTOGRAPHS**

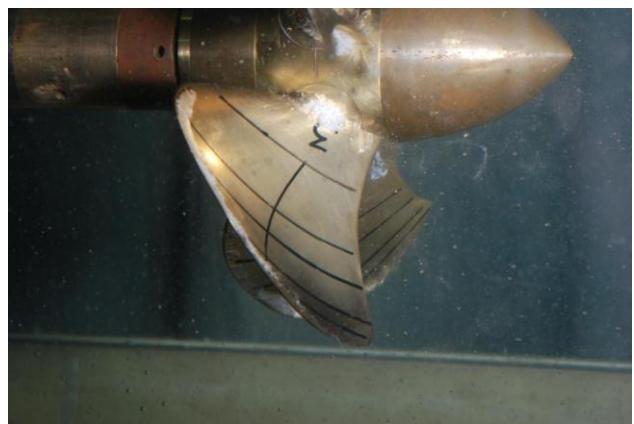
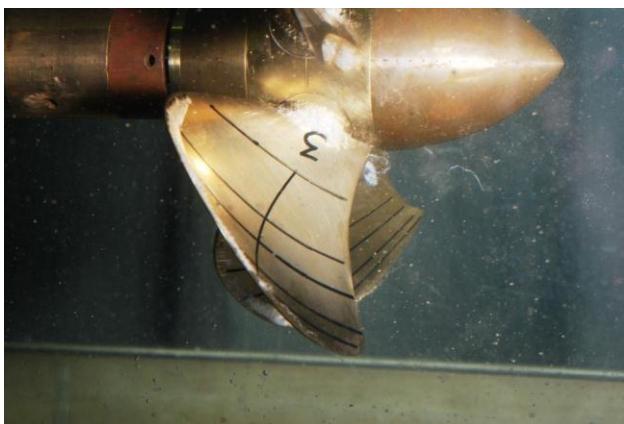
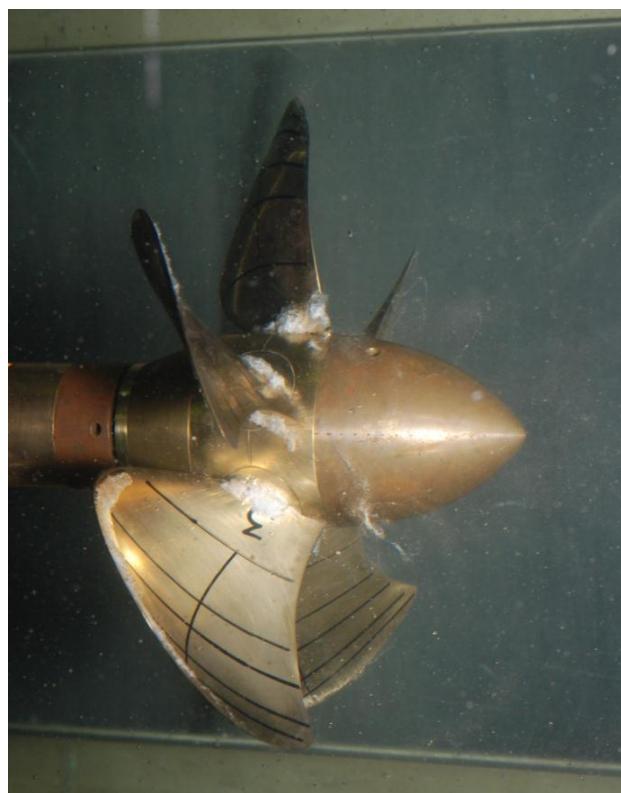
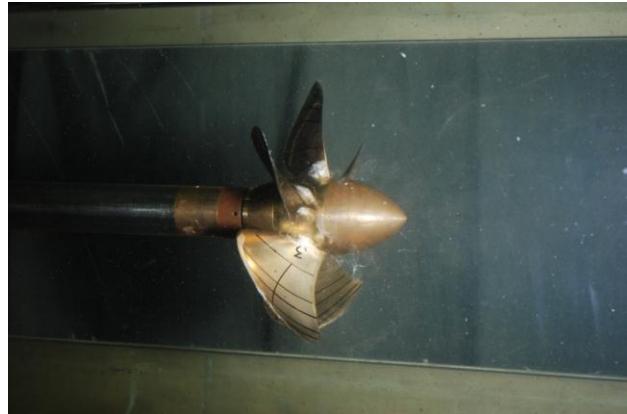
$$K_T = 0.2064, 10K_Q = 0.6312, \sigma_{nc} = 1.456$$

**Cavitation observation, variation of the cavitation number,  $J_c = 1.4000$** 

$K_T = 0.1641, 10K_Q = 0.5369, \sigma_{nc} = 4.032$

**Cavitation observation, variation of the cavitation number,  $J_c = 1.4000$** **PHOTOGRAPHS**

$$K_T = 0.1608, 10K_Q = 0.5302, \sigma_{nc} = 3.032$$

**Cavitation observation, variation of the cavitation number,  $J_c = 1.4000$** **PHOTOGRAPHS**

$$K_T = 0.1362, 10K_Q = 0.4890, \sigma_{nc} = 2.022$$

## Symbols

<b>symbol</b>	<b>name</b>	<b>definition or explanation</b>	<b>SI - unit</b>
$A_0$	Propeller disc area	$\pi D^2 / 4$	$m^2$
$A_E$	Expanded blade area	Expanded blade area of a screw propeller outside the boss or hub	$m^2$
$c$	Chord length		m
$C_{Th}$	Thrust loading coefficient	$T / (A_P q_A) = (T_P / A_P) / q_A$	1
$D$	Propeller diameter		m
$d_h$	Boss or hub diameter	$2 r_h$	m
$D_{H2}$	Pressure difference	Measured in the nozzle of the cavitation tunnel	Pa
$f$	Camber of a foil section		m
$g$	Acceleration of gravity	Weight force / mass, strength of the earth gravity field	$m/s^2$
$h_0$	Immersion	The depth of submergence of the propeller measured vertically from the propeller centre to the free surface	m
$J$	Propeller advance ratio	$V_A / (D n)$	1
$K_Q$	Torque coefficient	$Q / (\rho n^2 D^5)$	1
$K_T$	Thrust coefficient	$T / (\rho n^2 D^4)$	1
$l_h$	Boss or hub length		m
$n$	Frequency or rate of revolution	Alias RPS (RPM in some propulsor applications)	$s^{-1}$
$P$	Propeller pitch in general		m
$p$	Pressure		Pa
$p_A$	Ambient pressure		Pa
$p_C$	Pressure within a steady or quasi-steady cavity		Pa
$p_0$	Ambient pressure in undisturbed flow		Pa
$p_V$	Vapour pressure of water	At a given temperature!	Pa
$P/D$	Pitch ratio of propeller		1
$P_D$	Delivered power, propeller power	$Q \omega$	W

ANNEX

## Symbols

symbol	Name	definition or explanation	SI - unit
$Q$	Torque	$P_D / \omega$	Nm
$q$	Dynamic pressure, density of kinetic flow energy,	$\rho V^2 / 2$	Pa
$R$	Radius		m
$r$	Radius		m
$Re$	Reynolds number	$Re = c_{0.7} / \nu \cdot \sqrt{V^2 + (0.7D\pi n)^2}$	1
$r_h$	Hub radius		m
$T$	Propeller thrust		N
$t_w$	Temperature of water		°C
$t_A$	Temperature of air		
$t$	Blade section thickness		m
$V$	Velocity of a body, speed in general of the model or the ship		m/s
$V_A$	Advance speed of propeller	Equivalent propeller open water speed based on thrust or torque identity	m/s
$V_S$	Ship speed		m/s
$w$	Wake fraction in general	$w = 1 - V_A / V$	1
$w_a$	Wake fraction in axial direction	$w_a = 1 - V_A / V$	1
$Z, z$	Number of propeller blades		1
$\alpha$	Solved gas content		mg/l
$\alpha_s$	Solved gas content at saturation		mg/l
$\varepsilon$	Angle of rake		deg
$\eta_0$	Propeller efficiency in open water	$P_T / P_D = T V_A / (Q \omega)$ all quantities measured in open water tests	1
$\theta$	Angle of propeller blade position		deg
$\theta_{EXT}$	Skew angle extent	The difference between maximum and minimum local skew angle	deg

ANNEX

## Symbols

symbol	name	definition or explanation	SI - unit
$\lambda$	Scale ratio, linear scale of ship model	Ship (index $S$ ) dimension divided by corresponding model (index $M$ ) dimension $\lambda = L_S / L_M = B_S / B_M = T_S / T_M$	1
$\nu$	Kinematic viscosity	$\mu / \rho$	$\text{m}^2/\text{s}$
$\pi$	Circular constant	3.1415926535	1
$\rho$	Mass density of fluid	$dm / dV$	$\text{kg/m}^3$
$\varphi$	Pitch angle of screw propeller	$\arctg (P / (2 \pi R))$	1
$\sigma$	Cavitation number	$(p_A - p_C) / q$	1
$\sigma_n$	Cavitation number calculated with $n$	$(p_0 - p_V) / (\rho/2 \cdot n^2 \cdot D^2)$	1
$\sigma_V$	Cavitation number calculated with $V$	$(p_A + \rho g h_0 - p_V) / (\rho/2 \cdot V^2)$	1
$\sigma_{0.7}$	Cavitation number calculated with the resulting speed at $r/R = 0.7$	$(p_A + \rho g h_0 - p_V) / (\rho/2 \cdot (V + 0.7 \pi n \cdot D)^2)$	1
$\omega$	Circular frequency	$2 \pi f$	$\text{1/s}$
$\omega$	Propeller rotational velocity	$2 \pi n$	$\text{1/s}$

## Indices

index	Name	definition or explanation
A	Air	
c	Velocity correction by Glauert method	
c	Construction, design	
M	Model	
S	Ship	
max	Maximum	
min	Minimum	
V	Venturi	
W	Water	
0.7	Related radius $r/R = 0.7$	

**Description of the cavitation appearance**

<b>code</b>	<b>definition or explanation</b>
BPSC	Begin pressure side cavitation
BRС	Begin root cavitation
BSSC	Begin suction side cavitation
BTVC	Begin tip vortex cavitation
EPSC	End of pressure side cavitation
ESSC	End of suction side cavitation
ETVC	End of tip vortex cavitation
FC	Foam cavitation
PS	Pressure side
PSC	Pressure side cavitation
SS	Suction side
SSC	Suction side cavitation
TVC	Tip vortex cavitation
TD	Thrust deduction

## Methods and formulas

### Open water test in the cavitation tunnel

The open water tests were carried out with the dynamometer J25 from Kempf & Remmers in the cavitation tunnel K15A. The influence of the test section on the propeller coefficients was corrected with the method from Glauert.

Measuring values:  $T, Q, n, V, p$

with Glauert correction

Advance coefficient  $J = \frac{V}{n \cdot D}$   $J_c = \frac{V_c}{n \cdot D}$

Thrust coefficient  $K_T = \frac{T}{\rho \cdot n^2 \cdot D^4}$

Torque coefficient  $K_Q = \frac{Q}{\rho \cdot n^2 \cdot D^5}$

Propeller efficiency  $\eta_o = \frac{J}{2\pi} \cdot \frac{K_T}{K_Q}$   $\eta_{oc} = \frac{J_c}{2\pi} \cdot \frac{K_T}{K_Q}$

Reynolds number  $Re = \frac{c_{0.7}}{\nu} \cdot \sqrt{V^2 + (0.7 \cdot D \cdot \pi \cdot n)^2}$

$$Re_c = \frac{c_{0.7}}{\nu} \cdot \sqrt{V_c^2 + (0.7 \cdot D \cdot \pi \cdot n)^2}$$

Thrust loading coefficient  $C_{th} = \frac{8}{\pi} \cdot \frac{K_T}{J^2}$   $C_{thc} = \frac{8}{\pi} \cdot \frac{K_T}{J_c^2}$

Cavitation numbers  $\sigma_v = \frac{P_{stat} - P_v}{\frac{\rho}{2} \cdot V^2}$   $\sigma_{vc} = \frac{P_{statc} - P_v}{\frac{\rho}{2} \cdot V_c^2}$

$$\sigma_n = \frac{P_{stat} - P_v}{\frac{\rho}{2} \cdot (n \cdot D)^2}$$

$$\sigma_{nc} = \frac{P_{statc} - P_v}{\frac{\rho}{2} \cdot (n \cdot D)^2}$$

$$\sigma_{0.7} = \frac{P_{stat} - P_v}{\frac{\rho}{2} \cdot (V + 0.7\pi \cdot n \cdot D)^2}$$

$$\sigma_{0.7c} = \frac{P_{statc} - P_v}{\frac{\rho}{2} \cdot (V_c + 0.7\pi \cdot n \cdot D)^2}$$

ANNEX

### **Procedure of cavitation tests in the cavitation tunnel**

The conditions for cavitation tests are chosen such that the average loading of the propeller is equal on model and full-scale.

As a measure for the propeller load in homogeneous inflow the tip speed ratio of the full-scale propeller is used.

$$\lambda\text{-identity} \quad \lambda_M = \lambda_S \quad \text{with } \lambda = \frac{\pi \cdot n \cdot D}{V_A}$$

$$J\text{-identity} \quad J_M = J_S \quad \text{with } J = \frac{n \cdot D}{V_A}$$

In addition the pressure is adjusted to such a level that model and full size cavitation numbers are equal at corresponding points in the propeller disc.

$$\sigma\text{-identity} \quad \sigma_{VM} = \sigma_{VS}$$

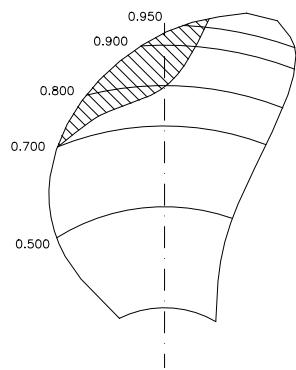
For an arbitrary point at an immersion  $h_0$  the propeller cavitation number is:

$$\sigma_V = \frac{p_A - p_V + \rho \cdot g \cdot h_0}{0.5 \cdot \rho \cdot V^2}$$

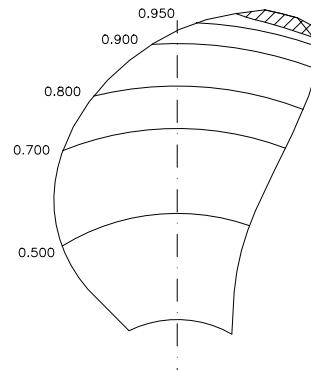
For the cavitation tunnel the inflow speed  $V_M$  of the propeller is chosen within practical limits related to the tunnel capacity, the particular test set-up and the ranges of static pressure to be adjusted. Requiring equal cavitation numbers on model and full-scale then leads to the pressure to be adjusted in the cavitation tunnel. Obviously, at only one horizontal level the condition of equal cavitation numbers can be fulfilled.

### Definition of the kind of cavitation in the drawings

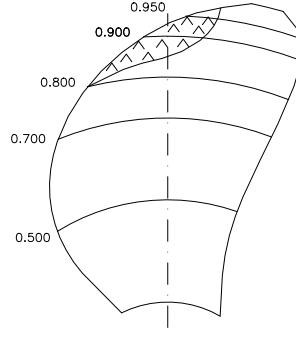
**Sheet cavitation**



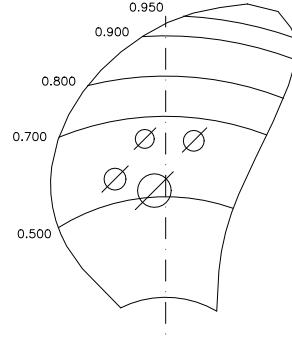
**Vortex cavitation**



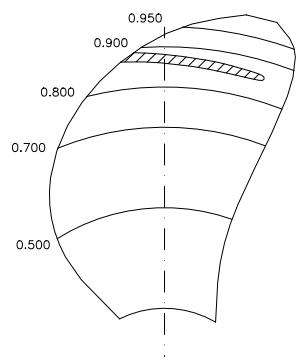
**Foam cavitation**



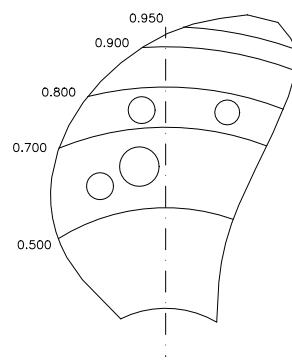
**Spot cavitation**



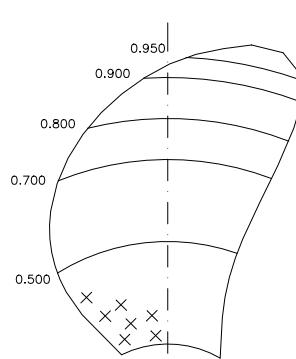
**Streak cavitation**



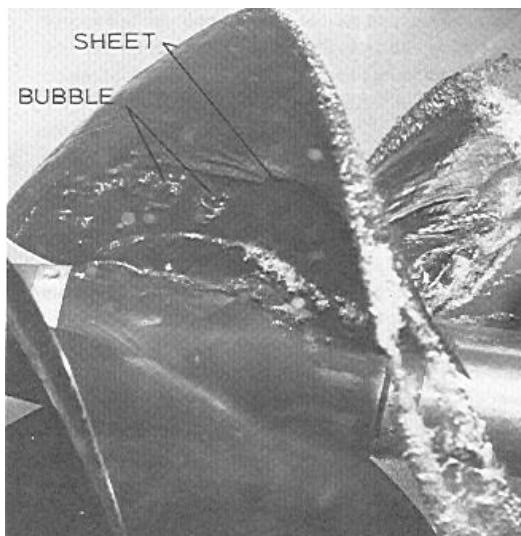
**Bubble cavitation**



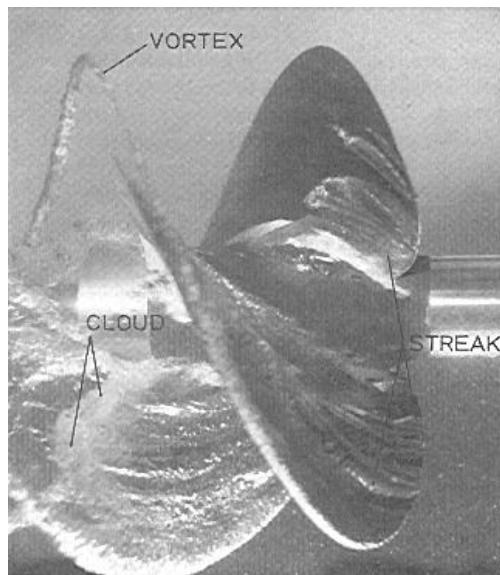
**Cloud cavitation**



ANNEX

**Samples of cavitation patterns, ITTC 1999**

Sheet and bubble cavitation



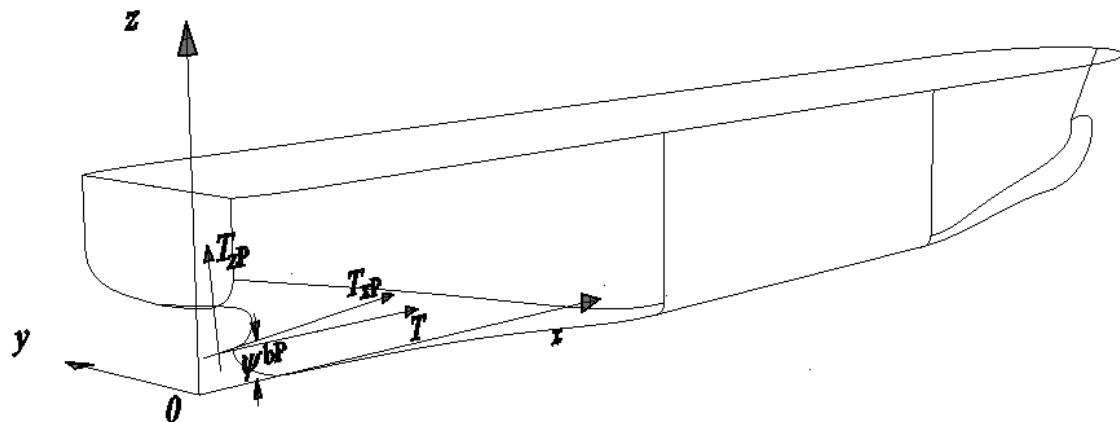
Vortex, cloud and streak cavitation



Bubble, spot and streak cavitation

## Coordinate system

Cartesian coordinate system



Cylindrical propeller coordinate system looking on pressure side

